



A division of Masonite International

AN OPEN DOOR ON STYLE, FLEXIBILITY AND DURABILITY.



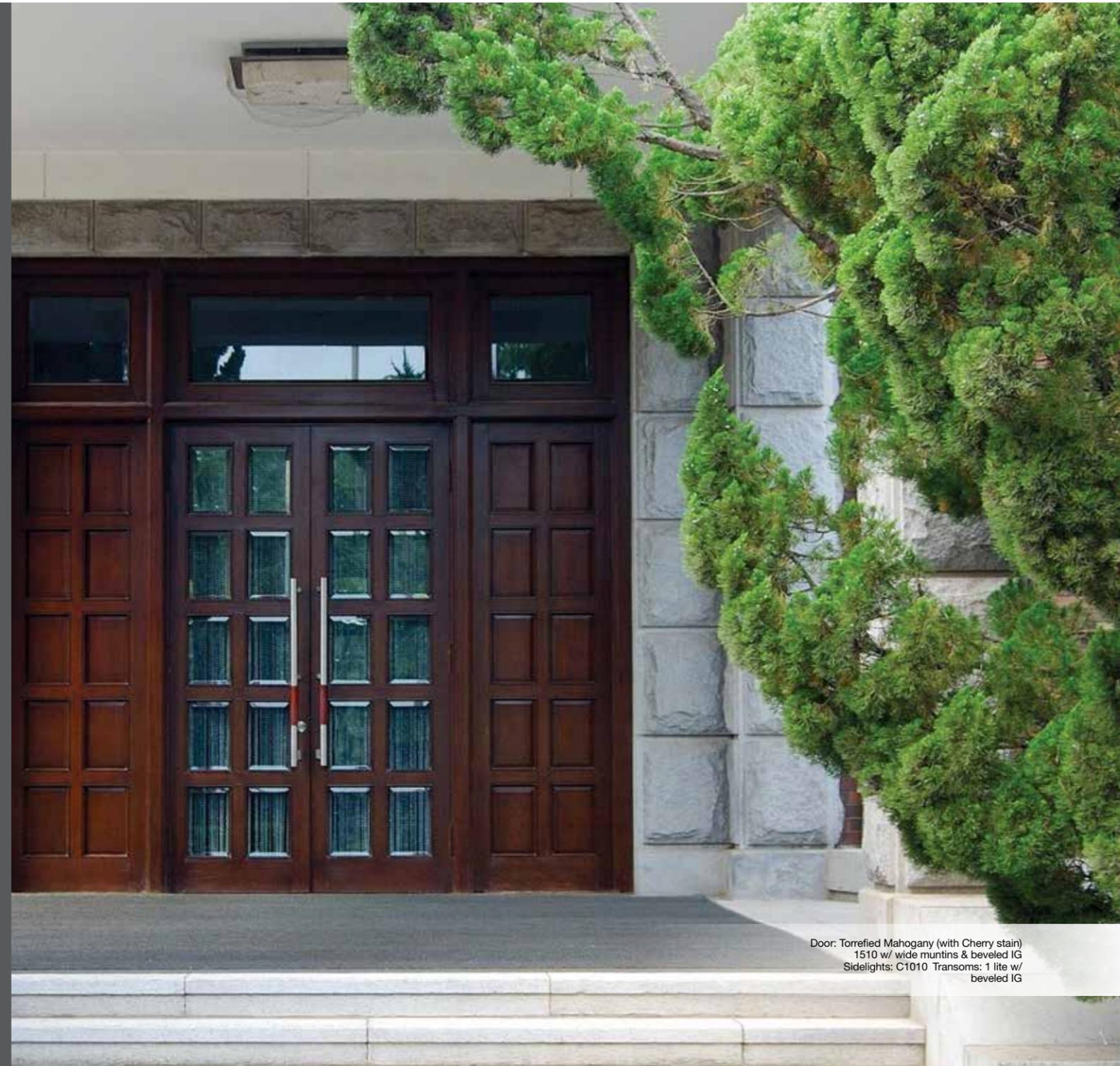
2014 WOOD DOOR COLLECTION



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INNOVATION

Innovation is synonymous with Lemieux Doors. We're an ideal synthesis of technology and dynamism, proudly defining the leading edge. And Lemieux is in a state of constant evolution, offering unparalleled competitiveness and value through efficient, streamlined operations. The Lemieux Doors team is focused on creating the highest quality products – and we consider it to be an asset without compare.



Featured on the cover
Door: Douglas Fir C311 IG DH
Sidelight: Douglas Fir 1702 IG
Transom: Douglas Fir Sunburst IG

Door: Torrefied Mahogany (with Cherry stain)
1510 w/ wide muntins & beveled IG
Sidelights: C1010 Transoms: 1 lite w/
beveled IG



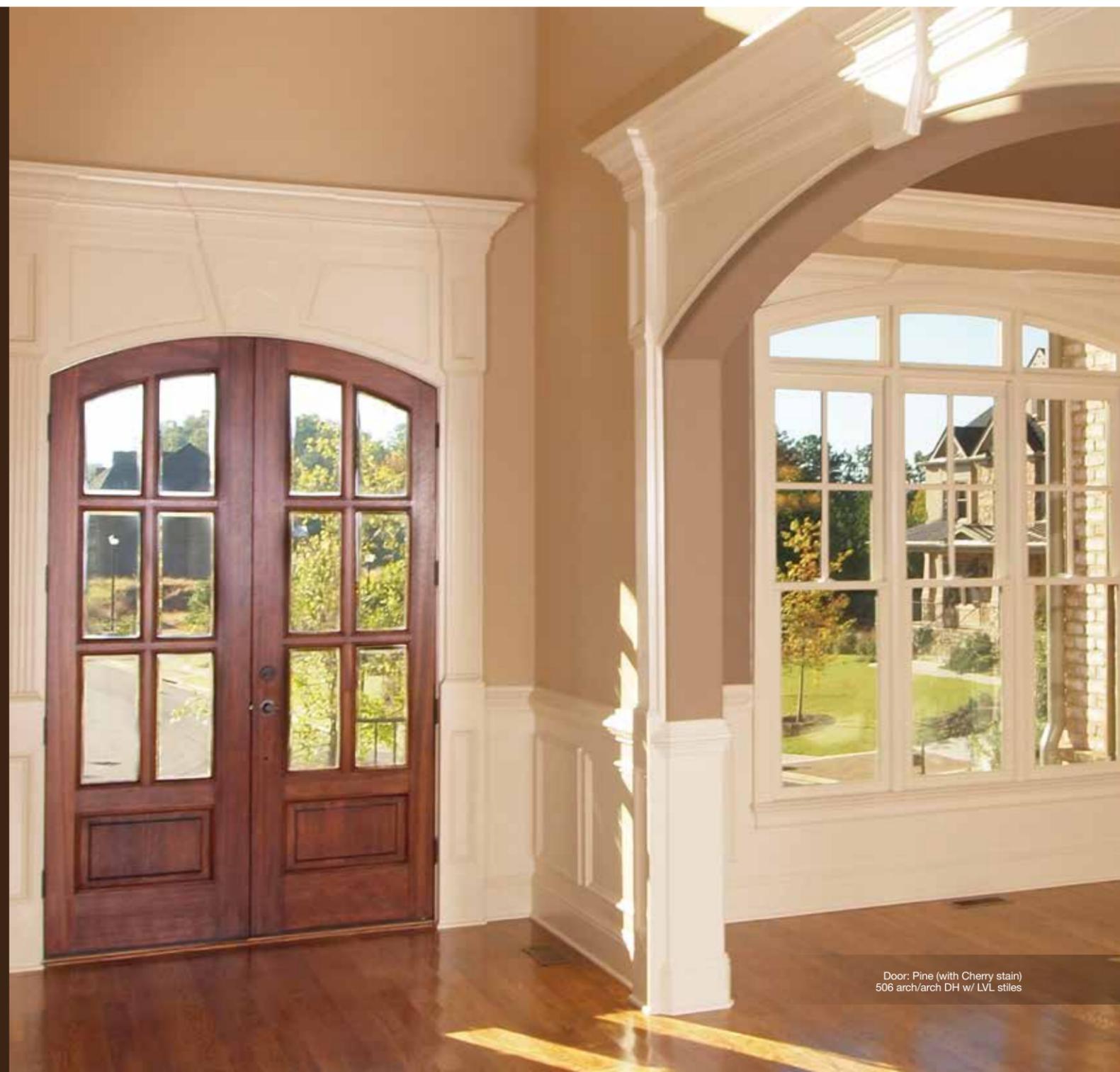
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LEMIEUX DOORS COLLECTION

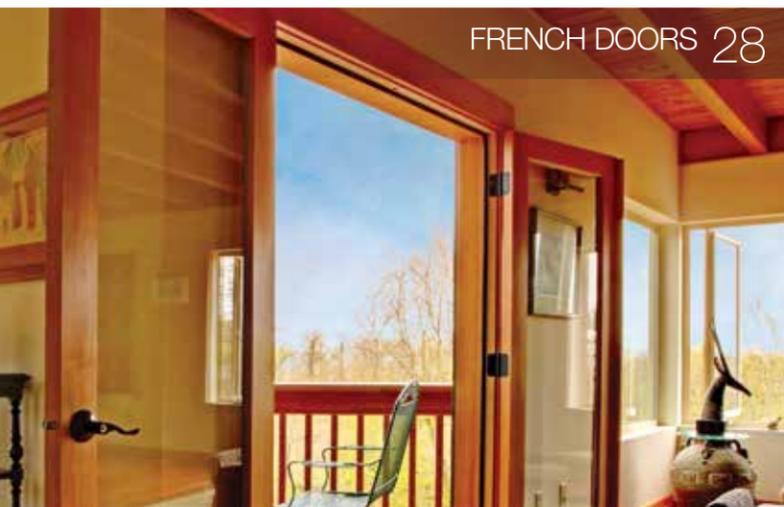
Choice & Selection. Words used all too often by home decoration manufacturers and retailers when, in fact, there isn't much to choose from. However, as you'll soon discover, if any company is the embodiment of these two words, it's Lemieux Doors.

Satisfaction – it all comes down to choice. Your choice. Wood, glass – panel design, shape, color, finish, texture, and even the way your door is built. We could probably make a different door an hour for an entire decade before making the same door twice. Far more than embody the concepts of choice & selection, we've completely redefined them.

However there's one thing Lemieux Doors doesn't offer any choice on – quality. Regardless of how you custom-design your door, or what method of fabrication and assembly fits your lifestyle or pocketbook, quality, and the best product warranties in the industry come standard with every single door we make. Lemieux Doors really has opened the door on style, flexibility and durability. Now it's time to cross our threshold and explore the infinite possibilities...



Door: Pine (with Cherry stain)
506 arch/arch DH w/ LVL stiles



FRENCH DOORS 28



56 LOUVERS & BIFOLDS



LE CHATEAU 34



58 ARTISAN



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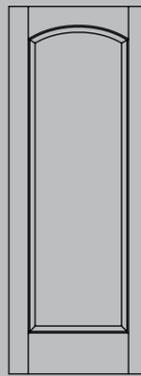
DOOR MAINTENANCE 64

PERSONALIZE YOUR DOOR

Lemieux Doors is recognized as the premiere maker of custom-designed top-quality doors. But that didn't happen by accident. Since our inception, we've dedicated ourselves to creating doors that outlast the elements, endure the years, and have a timeless quality that weather even the frequent temperamental changes in trends and styles.

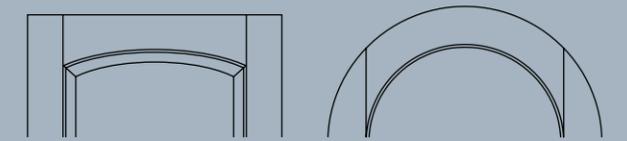
It's only through the use of advanced methods of fabrication and the highest quality materials that our stellar reputation has emerged. A relentless attention to detail, the dogged pursuit of excellence, and the absolute refusal to be second best have always been our driving force – and where our competitors have been known to cut corners, we've gone the extra mile. That Lemieux Doors look great is a given. But it's what goes into each and every one of them that has truly made them the envy of the industry.

CHOOSE
A DOOR
STYLE

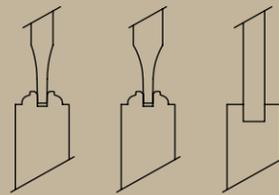


CHOOSE
A STAIN-GRADE
SPECIES

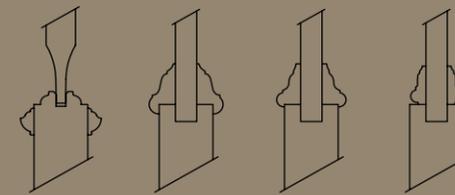
CHOOSE
A TOP



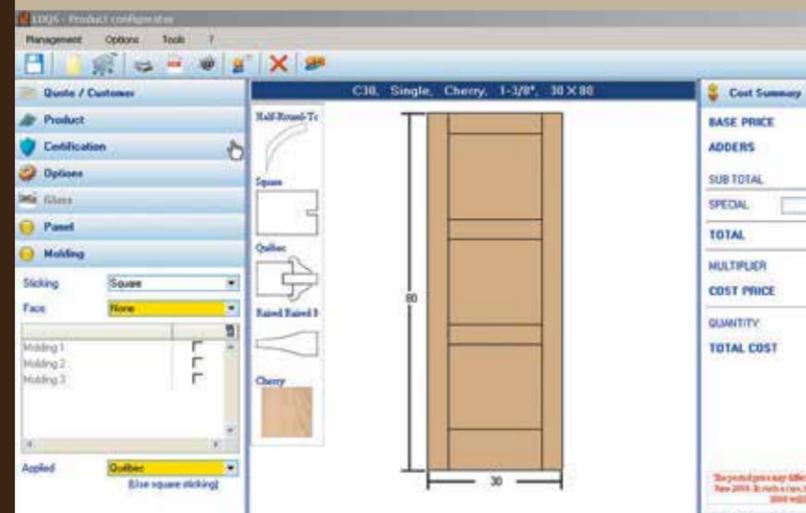
CHOOSE
A PANELING
DESIGN



CHOOSE
A MOULDING



CHOOSE
A GLAZING



ALL THAT'S LEFT TO ADMIRE ARE THE
EXCEPTIONAL RESULTS. IT'S THAT EASY.

With our modular approach to customizing and design, creating a door that's both an attractive, harmonious extension of your décor, and one you can call your own, has never been easier. We're also developing new ways to process estimates with our exclusive Lemieux Doors Quoting System (LDQS). We've designed our world so that yours is easier to live in, and we're convinced that better doors will always lead the way into better buildings.

IMAGINATION COMES TO LIFE



Door: Maple 1504



Door: Knotty Alder C30 arch/arch
(center panel design not available)

Special designed doors (reference this page when ordering)



Door: Oak 2081 IG
DH w/ LVL stiles

BEST PRICE WITH PERFORMANCE

LVL CORE TECHNOLOGY



Laminated Veneer Lumber (LVL). The name instills a sense of robustness and durability. LVL derives its strength from an impressive number of tightly bonded wood veneers, glued together layer upon layer, forming a solid tension-resistant core. Since the layers of veneer are arranged on edge, our LVL core withstands all tendency to warp and twist. It's a small detail that makes a big difference, and the advantages of employing this proven design allows us to avoid using weaker MDF as a core material. Our competition doesn't use LVL because it costs more. But Lemieux understands that the benefits of a longer lasting, better built product far outweigh the higher cost. **Every LVL doors comes with a solid 20-year warranty against warping.** Available in all species, panels, glasses and design.



MOST COST COMPETITIVE

WOOD CORE

Wood, pound for pound it's stronger than steel! It's impressively resilient and is better suited to shock and stress than many other building materials. But more than being merely solid and an ideal component in any quality door, wood is natural. Lemieux Doors obtains all of its wood from ecologically sustainable sources, so what goes in to making sure the great outdoors stays *out there* – also goes into keeping it vibrant and able to be enjoyed for generations to come.

Our wood-core doors carry with them all of those qualities wood is renowned for – and one that's sure to please your bottom line. Economy. It's probably the most competitively priced option available with a quality-to-price ratio that's nothing short of enviable. That's an advantage anyone can appreciate.



HIGHEST PERFORMANCE AVAILABLE

TORREFIED SOLID WOOD



PREMIUM EXTERIOR WOOD DOORS AVAILABLE IN SELECT GRADE ASPEN, DOUGLAS FIR, MAHOGANY AND POPLAR

**CHEMICAL FREE TECHNOLOGY
THERE'S NEVER BEEN A DOOR THIS GOOD. EVER.**

Torrefication is an all-natural green process whereby wood is heated over time in order to eliminate its tendency to rot. It also makes wood far more structurally stable, and highly resistant to heat, cold, and moisture!

**UNLIMITED POSSIBILITIES
UNLIMITED DESIGNS**

The Torrefied Series is available in each of Lemieux's 10,000+ design options – and our 4/0 maximum widths and 8/0 heights are fully guaranteed, with available matching exterior jambs, brickmoulding and T-astragals.

**A 20-YEAR WARRANTY
THAT'S AS DURABLE AS TIME.
SO, MOTHER NATURE... BRING IT ON!**

Every Torrefied Series exterior wood door carries a 20-year guarantee against warping, twisting, rotting or delamination! Who knows, it may even outlast your home!

IT'S OVER WITH OVERHANGS!

This may be the first time a door of comparable quality can be installed without the usual overhang requirements. A door built to face up to the elements; direct sunlight and extreme heat and cold. What's more it can be stained or painted in dark tints! **For the 20-year warranty to be honored, all six sides of the door must be sealed and maintained.**



TESTED TO THE EXTREME!

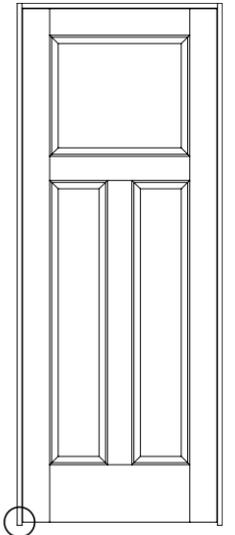
We stop at nothing to design a better door. In fact, we've been subjecting our test doors to a daily deluge of abuse since October 2010 – and we're still waiting for the twisting, warping or rotting to show.



FIRE-RATED

Lemieux carries a full line of fire-rated doors and jambs. They range from 20 (negative and positive), 60, and 90-minute-rated models, in sizes up to 4/0 width and 8/0 height, and are available in a range of custom sizes and designs, with either a primed paint finish, or a choice of 15 different species of stain grade.

Benefit from the advantages of using a single source for all your fire-rated door requirements. Our doors and jambs fit with a quality and durability nothing short of enviable. It's no longer a choice between form and function, because Lemieux's fire-rated door products afford your clients the peace of mind they need, and the great looks they want.



Fire-rated door and frame

FIRE-RATED DOOR SPECIFICATIONS

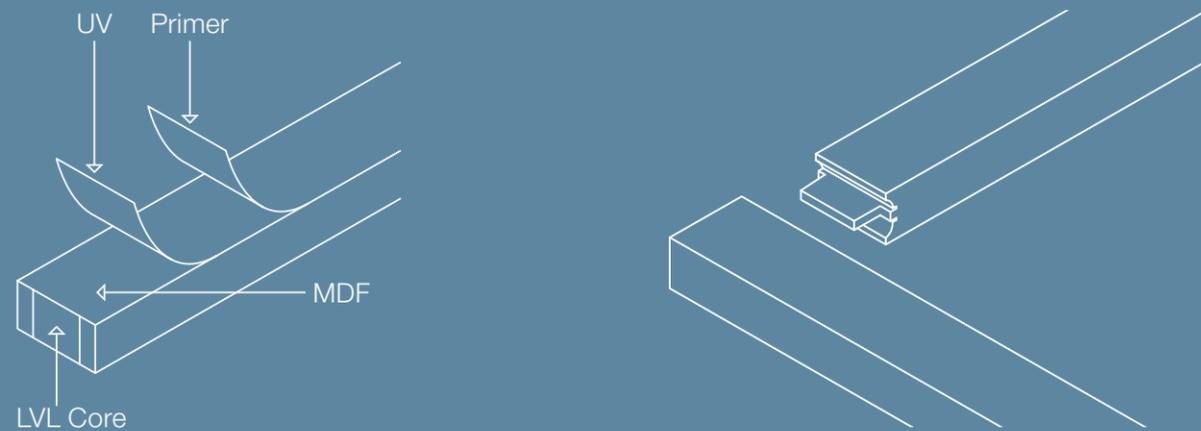
Rating	Cat.	Maximum size opening				Panel profile	Prefit	Available top rail selection	Standards compliance
		Single		Pairs					
		Width	Height	Width	Height				
20	A	48"	96"	84"	96"	Flat, Raised (SH), V-groove (SH & DH)	0°: Prefit ≤ 1/4 3°: 3° - 0" only	Square top door only with arched, classique or round-top panel	Both positive and neutral, UL 10(c), UBC 7-2 (1997) Part 1, NFPA 252, ASTM E2074-00
	B	48"	96"	N/A	N/A		0° and 3°: Prefit ≤ 1/4		
60	A	48"	96"	84"	96"	Flat, Raised (SH), V-groove (SH & DH)	0°: Prefit ≤ 1/4 3°: 3° - 0" only		Both positive and neutral, UL 10(c), UBC 7-2 (1997) Part 1, NFPA 252, ASTM E2074-00, ASTM E152-81a
90	A	48"	96"	N/A	N/A	Flat, Raised (SH), V-groove (SH & DH)	0°: Prefit ≤ 1/4 3°: 3° - 0" only	Square top door only with arched, classique or round-top panel	Both positive and neutral, UL 10(c), UBC 7-2 (1997) Part 1, NFPA 252, ASTM E2074-01, ASTM E152-81a

Category A Lemieux Doors' category A doors are manufactured with a sealing system concealed into the edges of the door. This means that no additional edge-sealing system is required between the door and frame.

Category B These doors require an additional edge-sealing system between the door and frame.

A BLUEPRINT FOR EXCELLENCE

Lemieux Doors Collection boasts a variety of high-grade wood species, precision handcrafted using vertical stiles and horizontal rails in your choice of panels and/or glass, ready to stain or paint. Stile & rail construction offers virtually limitless door styles, configurations, panel and sticking profiles.



UV SEALANT ON PRIMED PRODUCTS

Our proprietary UV coating process guarantees every door is delivered ready-to-paint, soon to be transformed into an aesthetically pleasing component of any building design. We apply two coats of UV sealer in order to achieve a smooth door surface, before factory priming. The result is one of the smoothest primed finishes you'll find in the industry, and an extraordinary door.

VENEER PANELING

Our standard veneer panels carry a lifetime warranty against splitting, so you know light won't leak, drafts won't blow, and paint or stains won't show. Nor will these panels ever bow, cup, or warp!

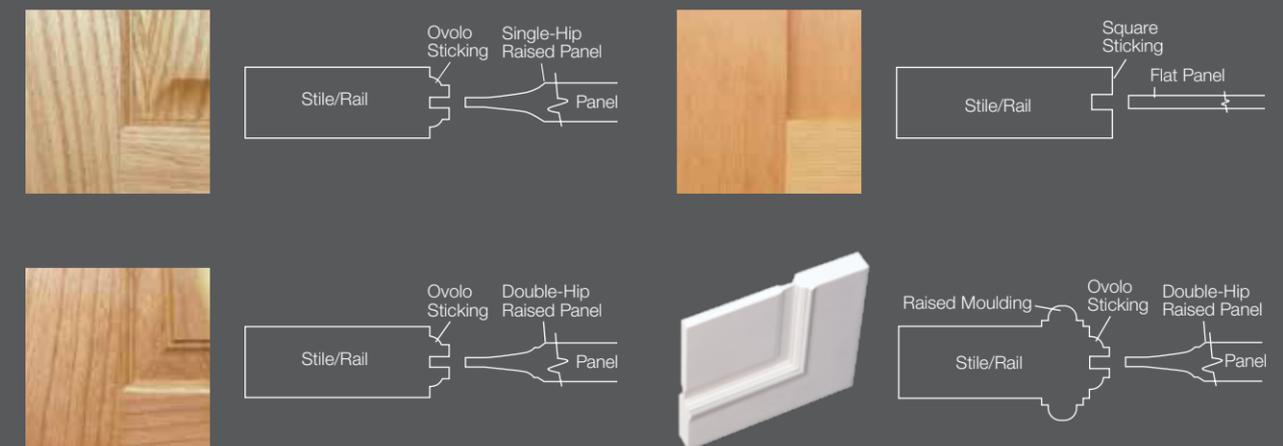
MORTISE AND TENON CONSTRUCTION

It's as versatile as it is strong – superior to typical dowel assembly, mortise and tenon construction permits a continuous bond for much higher adhesion – plus, on-site trimming becomes a snap!

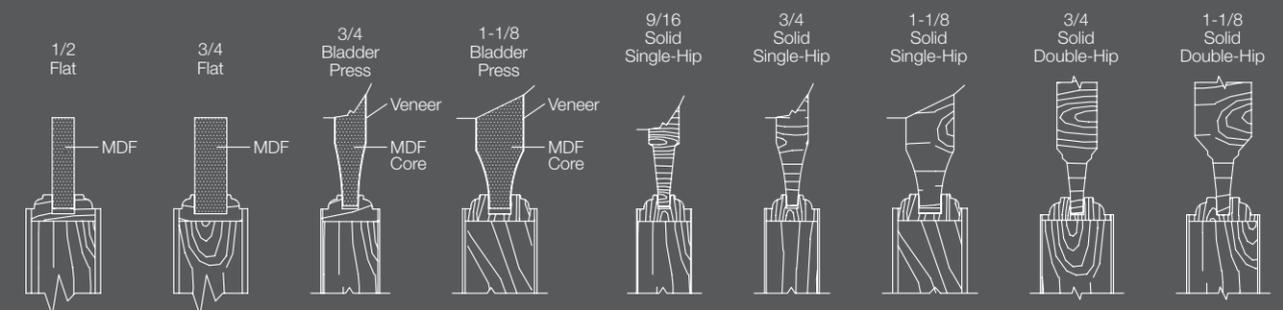
BEST QUALITY GLUES

Our engineering team spares no effort and is constantly on the watch for the best gluing/bonding technologies. For each application a very specific type of glue is used, ensuring the most effective adhesion. Glues used at Lemieux Doors are also used for heavy-duty structural applications such as bridges and multi-story buildings. Each and every Lemieux door is manufactured in our state-of-the-art production facility and is the result of countless hours of research and development.

PANEL/STICKING OPTIONS

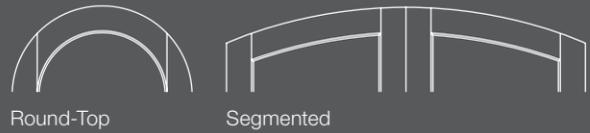


Raised moulding available only on square-top primed MDF doors.
Raised moulding available only on square-top doors.



STILE & RAIL DOORS DEFINED

MULLION: narrow vertical sections between panels **MUNTIN:** slim vertical pieces used to separate panes of glass; grille bar **PANEL:** pieces that fit within the surrounding stile & rail frame that come in different profile designs – single-hip, double-hip and flat **RAIL:** horizontal pieces of the door; includes top, bottom and sometimes lock rails **STICKING:** the design of the profile edge on the stile and rail; ovolo is carved and rounded; shaker is straight and squared **STILE:** vertical pieces of the door



Round-Top

Segmented

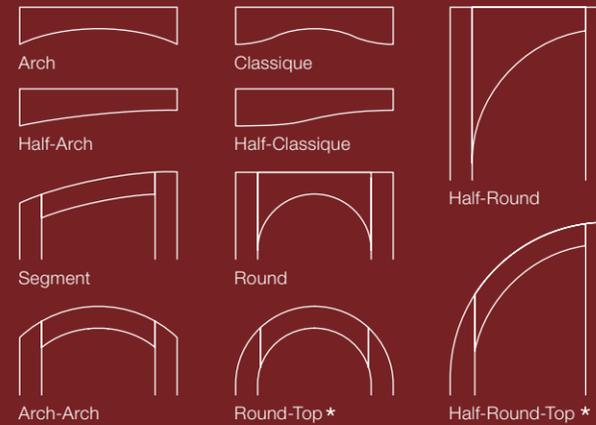
DOOR TOPS

Cap off any Lemieux door with a crown befitting a king – no longer limited to a straight top, you can indulge in a semi-circular or arched-top doors. Either of which will make a door step out of the ordinary, and into the limelight.



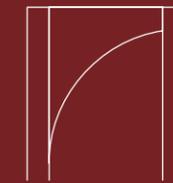
Door: Torrefied Mahogany C11 arch/arch flat panel with Sherbrooke applied moulding

A BLUEPRINT FOR EXCELLENCE



Arch

Classique



Half-Round



Half-Arch



Half-Classique



Segment



Round



Arch-Arch



Round-Top *



Half-Round-Top *



Standard panel

Arched panel

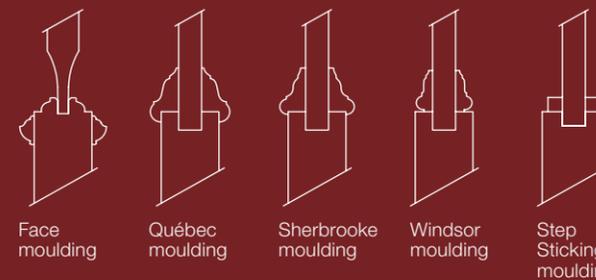
Classic panel

TOP RAIL

Your imagination is the only limit to creating the look you've always wanted and the key to creating a home that is truly unique. Turn yours into a space that will be envied and admired. With all the options available for glass, panels, wood specie, designs, and applied mouldings – it's only fitting to cap it all off with a touch of class and elegance.

PANELS

An interior or exterior door panel adds a distinctive finishing touch to any door, and allows you to better integrate its appearance into your design. It's all about aesthetic harmony, and making each door much more than an unassuming entrance.



Face moulding

Québec moulding

Sherbrooke moulding

Windsor moulding

Step Sticking moulding

APPLIED MOULDINGS

A door can truly come alive when you add depth with our relief-accentuating mouldings. Transform a simple door into a structural element with dimensional impact and an impressive distinction. Lemieux offers 4 types of applied mouldings, and they're an easy way to leave your impression on a building decor. They allow you to sign each door with excellence, creating surfaces with daring and definition.



Double-rabbet jamb (4 9/16" and 6 9/16")



Single-rabbet jamb (4 9/16" and 6 9/16")



Flat jamb (4 9/16" and 6 9/16")

INTERIOR JAMBS AND EXTERIOR FRAMES FOR RADIUS AND ARCH TOP DOORS ONLY

Because we also carry a full line of interior jambs and exterior frames for radius and arch top doors, every component of your door design originates from the same source. Gone are the annoying structural and aesthetic incompatibilities that can arise from multi-sourced materials. Our turnkey solutions are designed to fit, last, and of course, to impress. Round-top and half-round-top are not available in Torrefied.

***NOTE: Round-top and half-round-top are not available in Torrefied.**

WOOD SELECTION

The suppleness of maple, the warmth of pine, the richness of mahogany – your choice of wood can make all the difference. What matters is that it suits your tastes and style, and achieves the effect you’re looking for. Lemieux Doors prides itself on offering an impressive selection of woods that adapt gracefully to any decor and give your home an irresistible ambiance.

We’ve traveled the world so that we might bring you the best, managed-forest woods available. Responsible forest management is an important part of our philosophy, and ensures access to a renewable supply for years to come. That’s more than can be said for resource depleting materials like steel, and fiberglass!

Lemieux offers 15 attractive stain-grade species and, excluding the double-primed variety, are all 100% stain grade. And because we’ve standardized the use of the stain-grade species across all our products, Lemieux’s applied moldings, jambs, and fire-rated doors can be perfectly matched to any other of our components.



Knotty Alder



Hemlock



White Birch



Cherry



VG Douglass Fir



VG Douglass Fir



WOOD SELECTION

Primer Coat

Red Oak

Hickory Natural

Mahogany

Mahogany

TORREFIED

Pine

White Oak

Knotty Pine

Maple

Poplar

Poplar

TORREFIED

Walnut

Clear Pine

GLASS OPTIONS

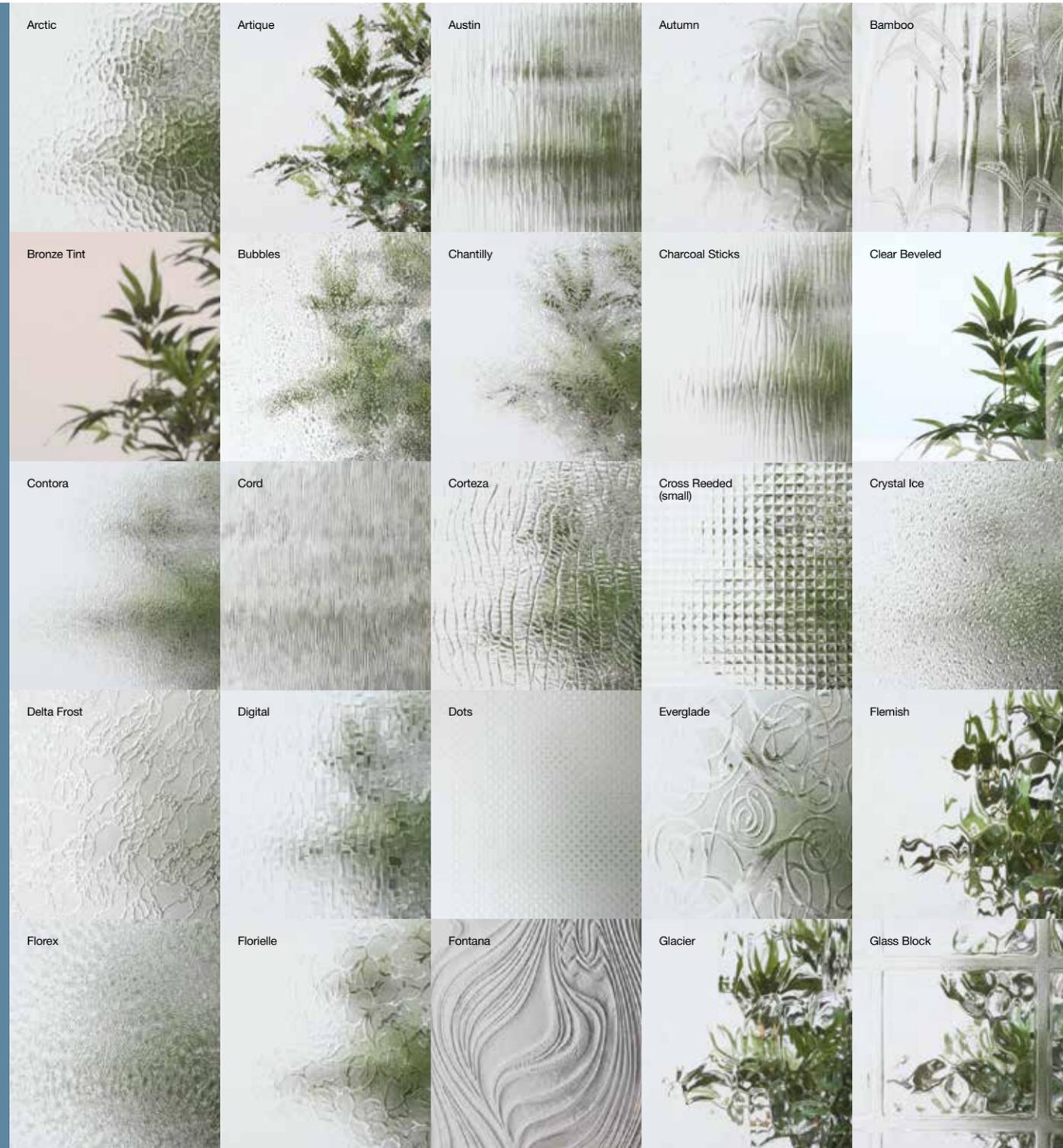
With over 63 varieties of glazing, Lemieux offers the widest array of any door manufacturer. From crystal-clear, to frosted and semi-opaque, patterned or plain – we'll custom-build doors that will work in harmony with your plans, enhancing your design intention and make any building worthy for inclusion into the proudest architectural portfolios. Incorporating the right exterior door into your designs offers numerous advantages – and Lemieux provides two essential glazing technologies:

LOW-E

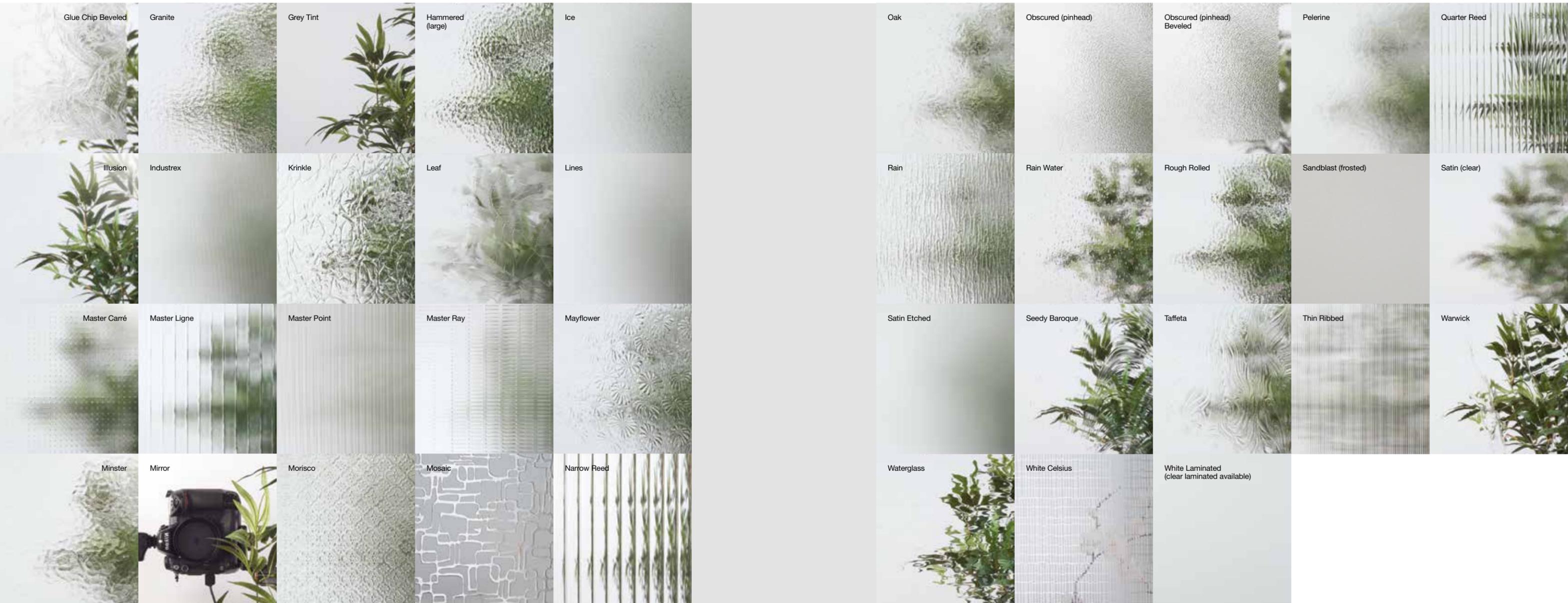
The added bonus lies in the properties of low-E glass; the ability to eliminate the damaging effects of UV radiation on carpets, furnishings and upholstery.

INSULATED GLASS

Our high-quality reduced-thermal-emissivity glass not only reflects back solar heat in summer, and retains it in winter, but helps reduce exterior noise and eliminate potential condensation. So the buildings you design are not only energy-efficient, they're more comfortable and economical.



GLASS OPTIONS





FRENCH DOORS COLLECTION

This is a company that prides itself on its specialty for exceptional French doors. We avoid the use of nails and staples using a clamp-glazed method perfected by Lemieux in 1992, resulting in a clean, unblemished finish. It's an innovation that's had a definite impact, and helped Lemieux Doors become a leader in North American French door sales. Time-tested mortise & tenon construction, and a pioneering UV sealer system all contribute to the production of these outstanding French doors.

Explore our wide range of glazing on pages 24 to 27.

Door: Douglas Fir 5001 w/ LVL stiles



FRENCH DOORS



1501



1505



1509



1510



1510A



1510C



1515



1515A



1515C



C30 W/GLAZING



C40 W/GLAZING



C55 W/GLAZING



LAUNDRY



PANTRY

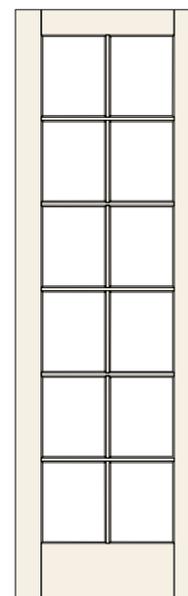


WINE CELLAR

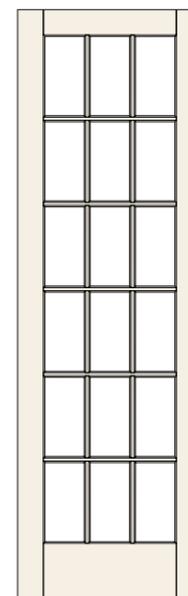


1515 Primed IG w/ clear glass and LVL stiles

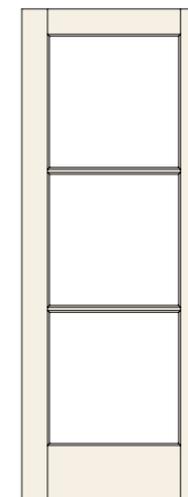
FRENCH DOORS



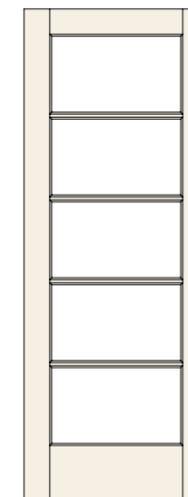
1512



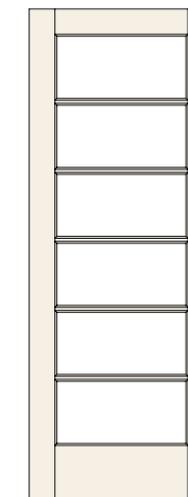
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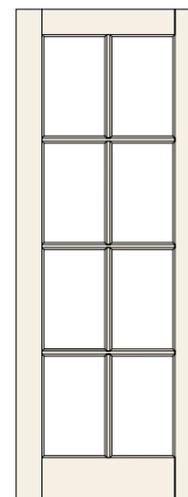
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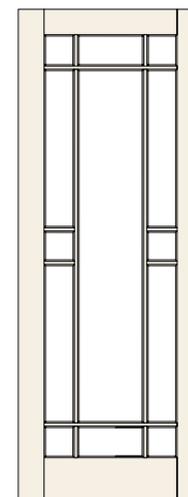
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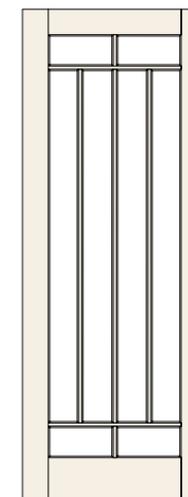
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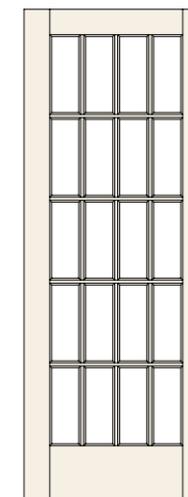
1508



1513



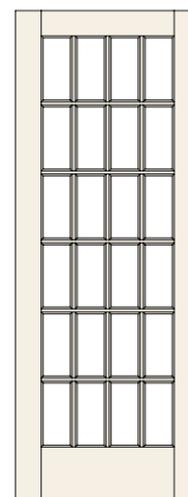
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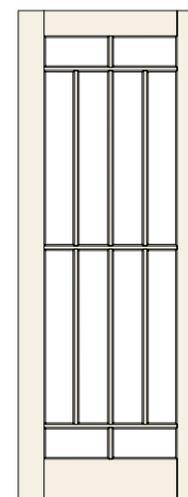
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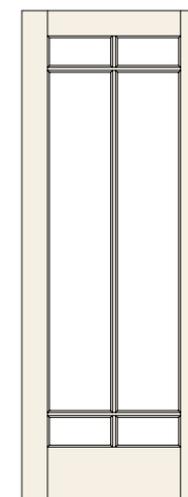
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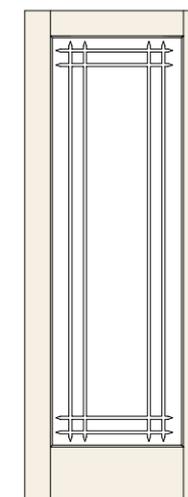
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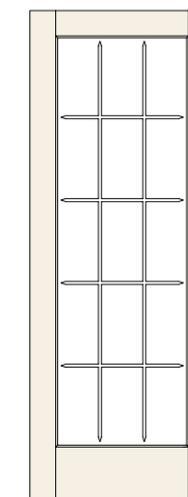
1529



1596



1509 V-groove



1515 V-groove



Door: Torrefied Mahogany C66



LE CHATEAU COLLECTION

This stunning collection of panelled doors is available in an almost endless range of design combinations, each of which will add undeniable sense of elegance and distinction to any room. Constructed from MDF panelling for increased strength and stability, these doors are resistant to cracks and leaks caused by thermal expansion and contraction. Advanced engineering of rails and stiles creates a door that is not only lighter, but requires no special screws for installation.

Enjoy a sense of added depth and heightened impact by adding distinctive applied mouldings to any Le Chateau door.



C22A Douglas Fir DH

C22 V-Grooved
Knotty Alder DH

C30 Hemlock BP

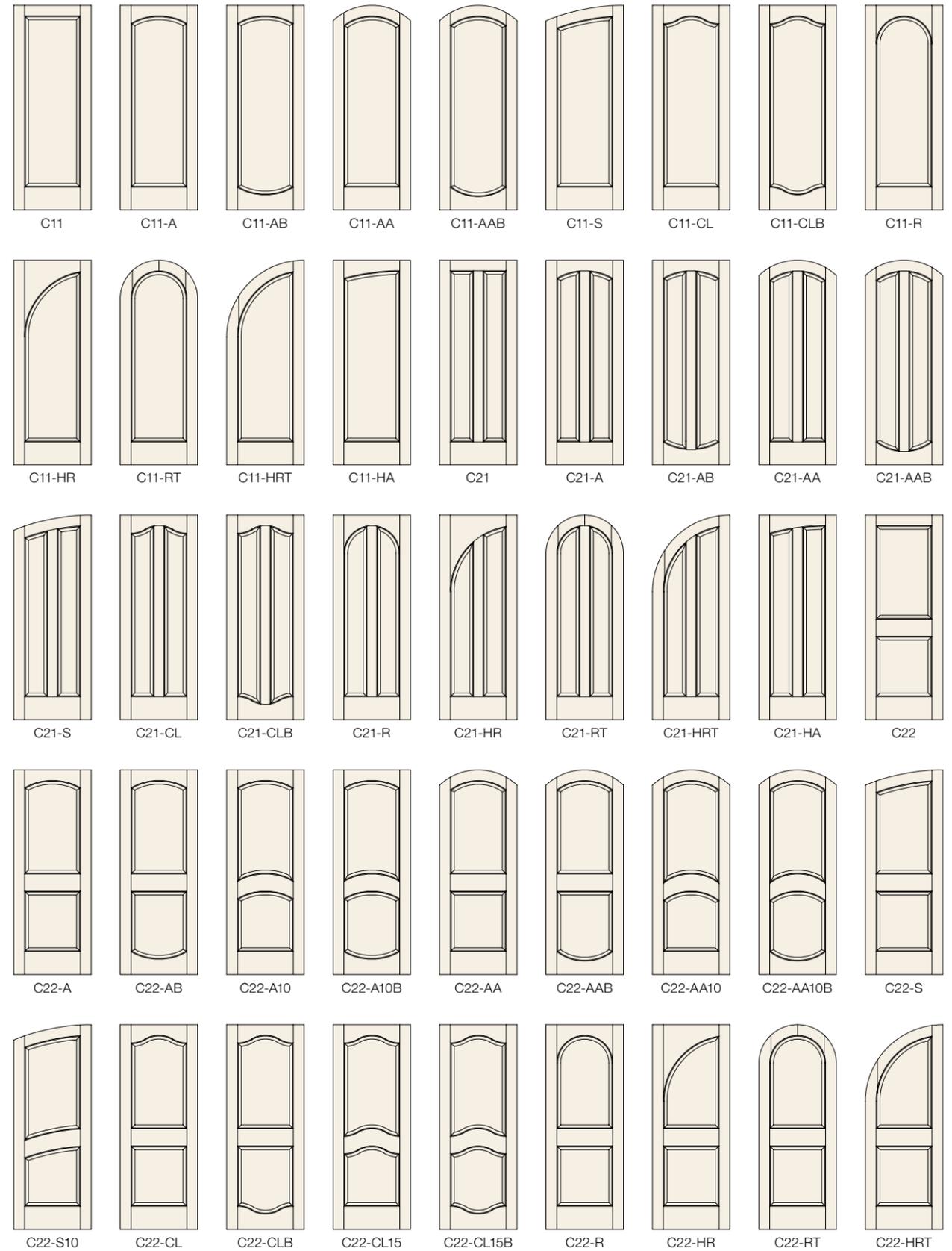
C33C Poplar BP

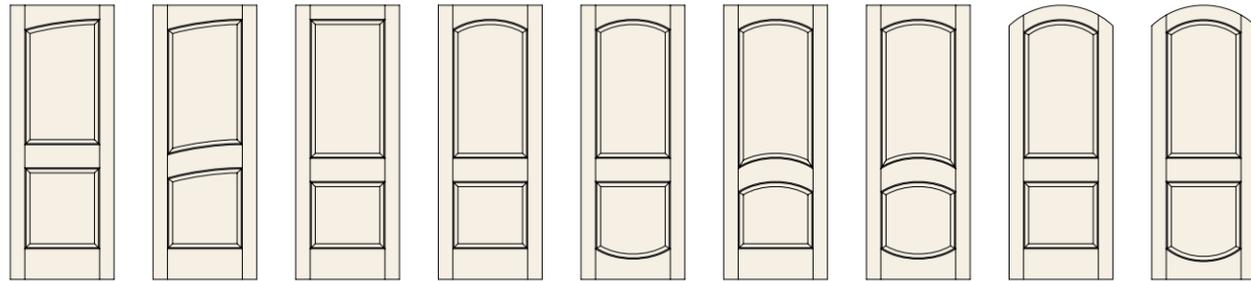
C35 Cherry
(flat and square)

C55 Pine
(flat and square)

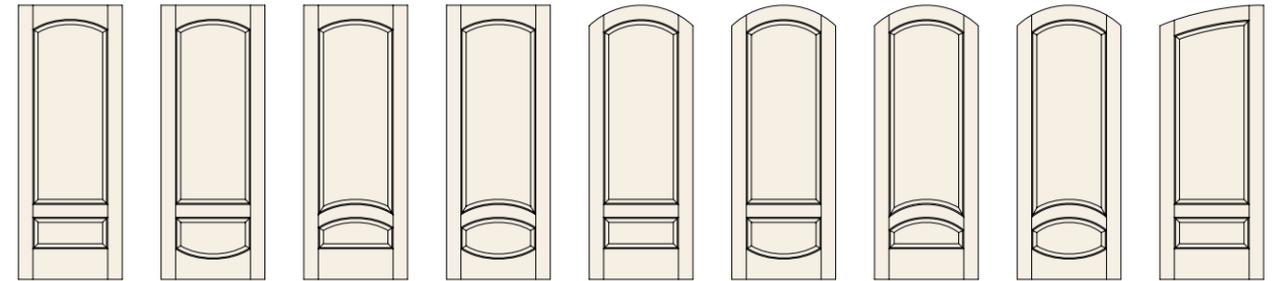


Door: Torrefied Poplar C24
 Sidelights: Torrefied Polar 506 Cathedral w/ beveled IG
 Transom: Custom (reference this page)

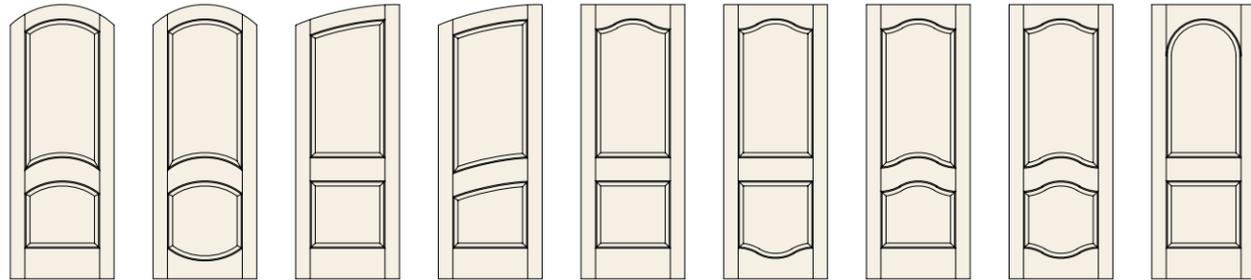




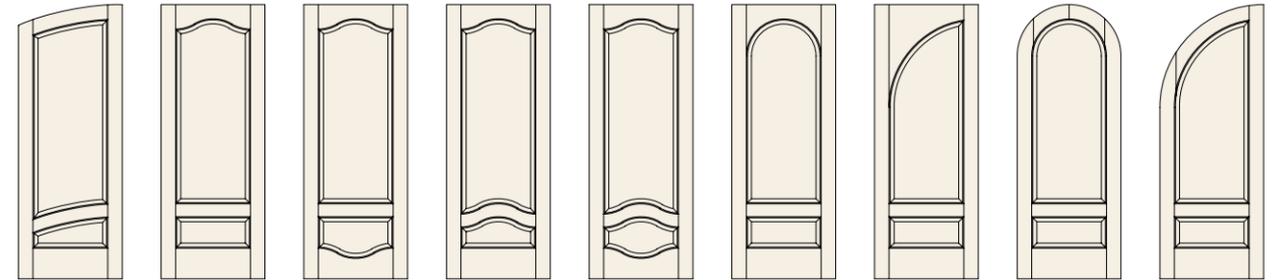
C22-HA C22-HA10 C24 C24-A C24-AB C24-A10 C24-A10B C24-AA C24-AAB



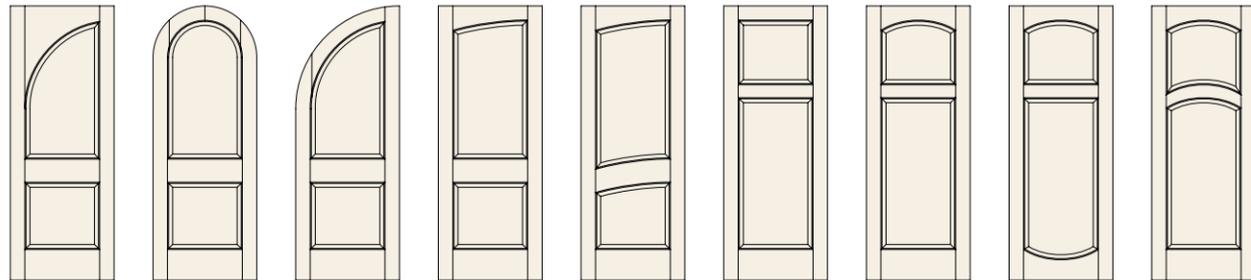
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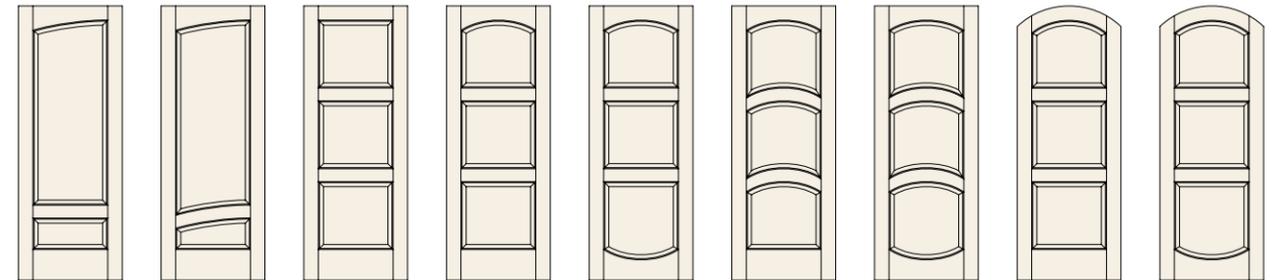
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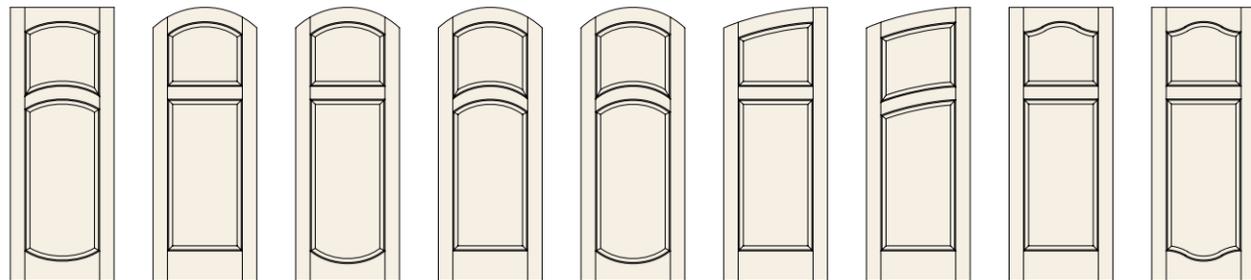
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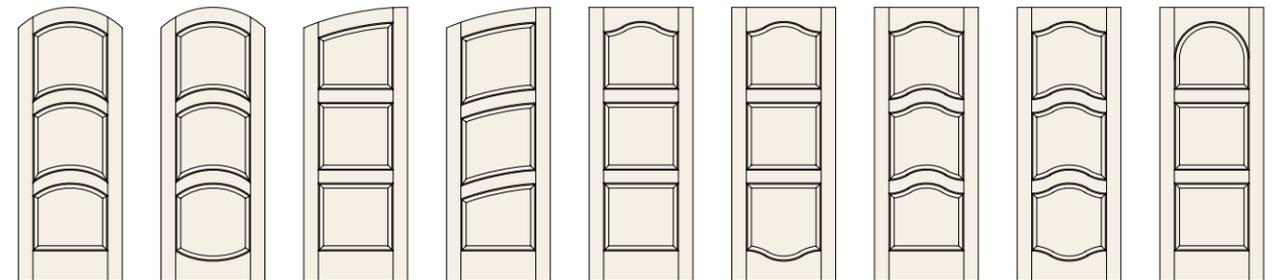
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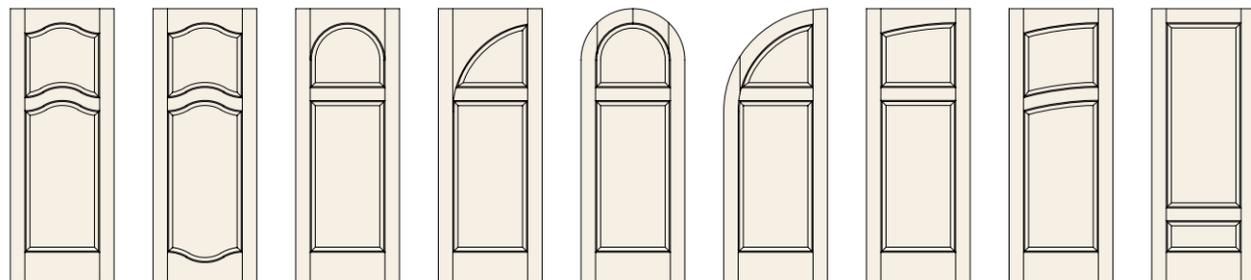
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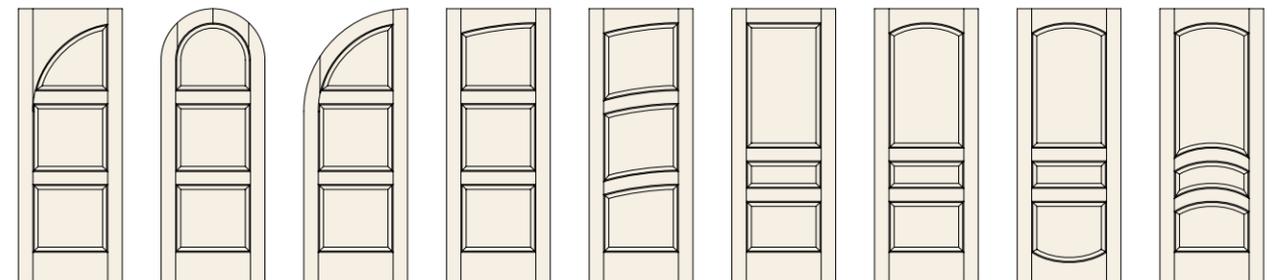
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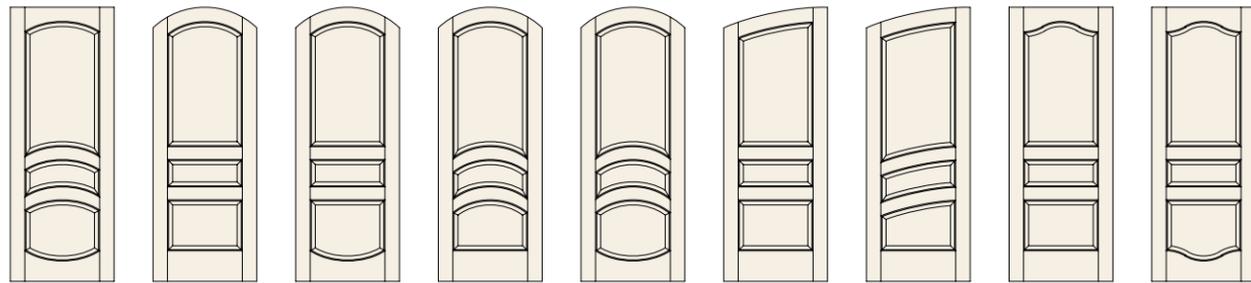
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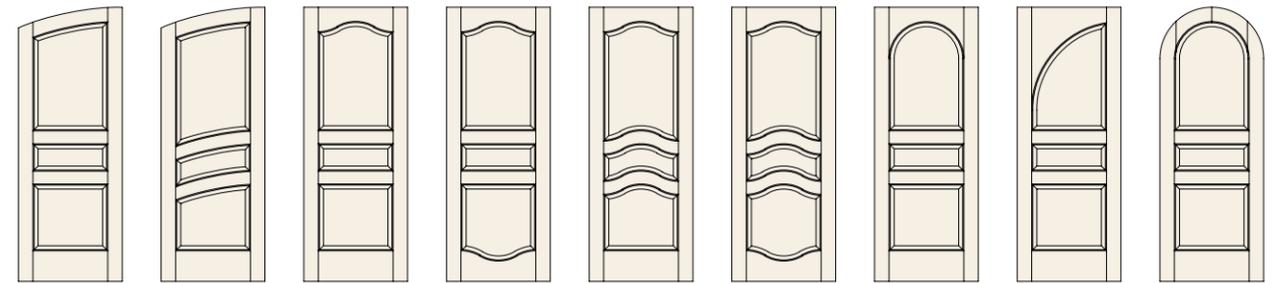
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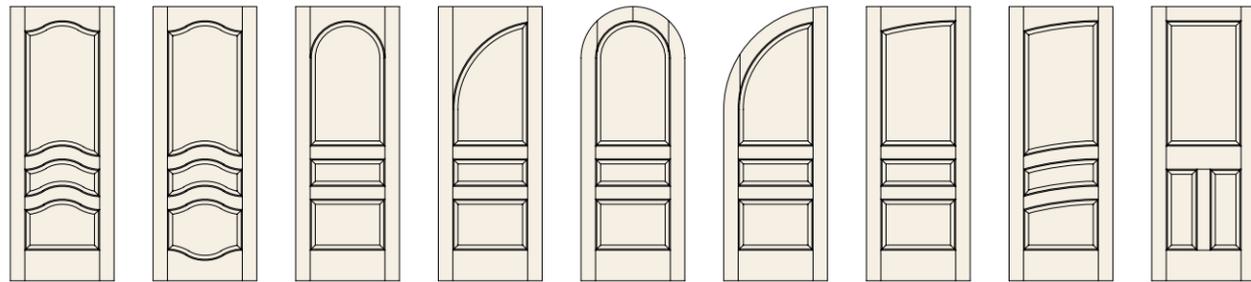
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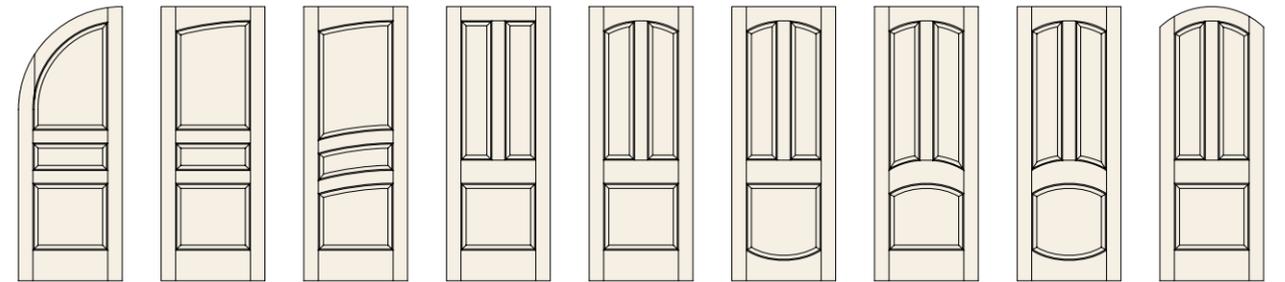
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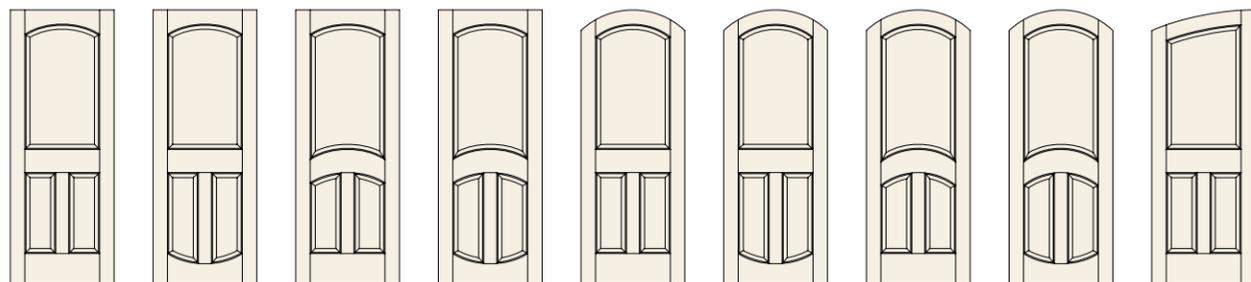
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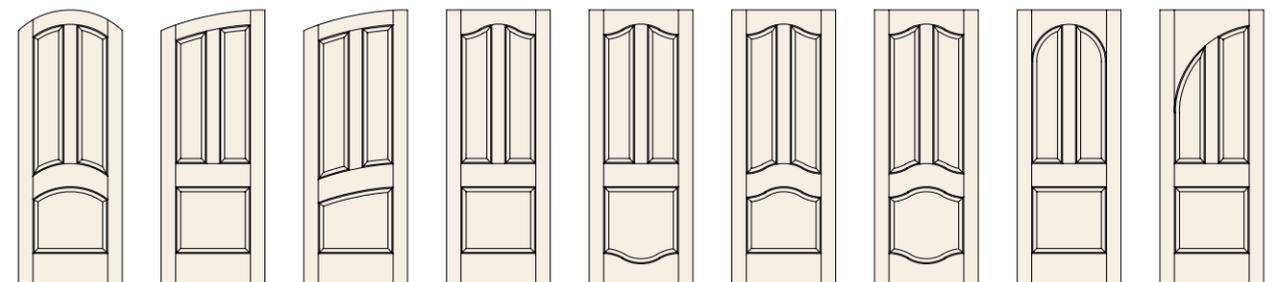
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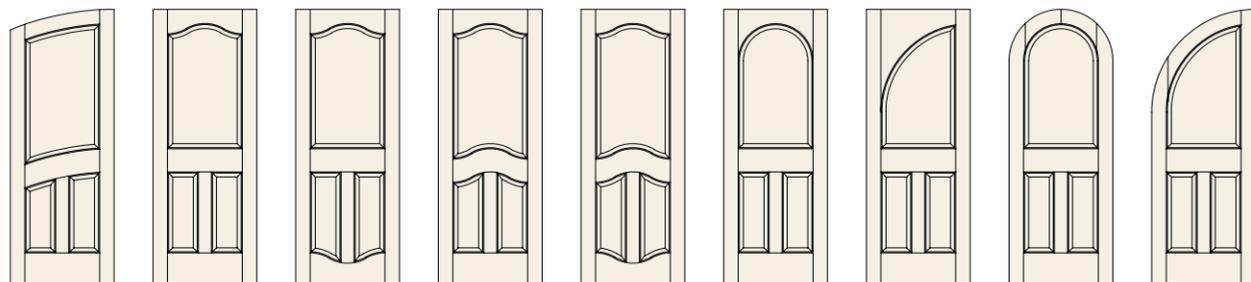
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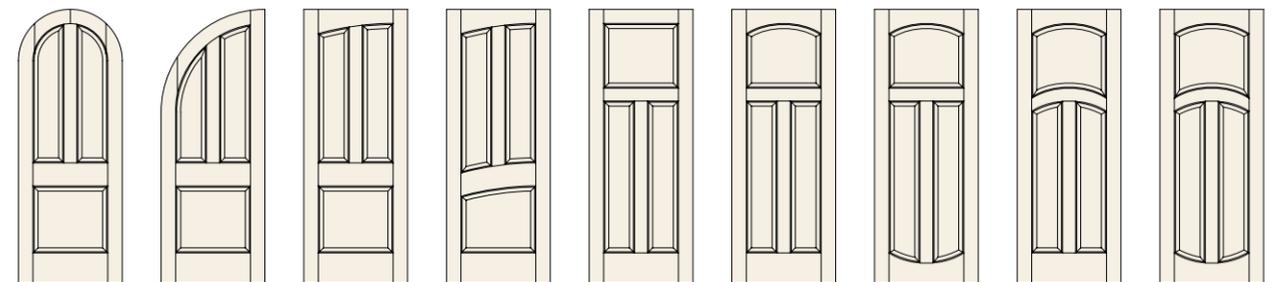
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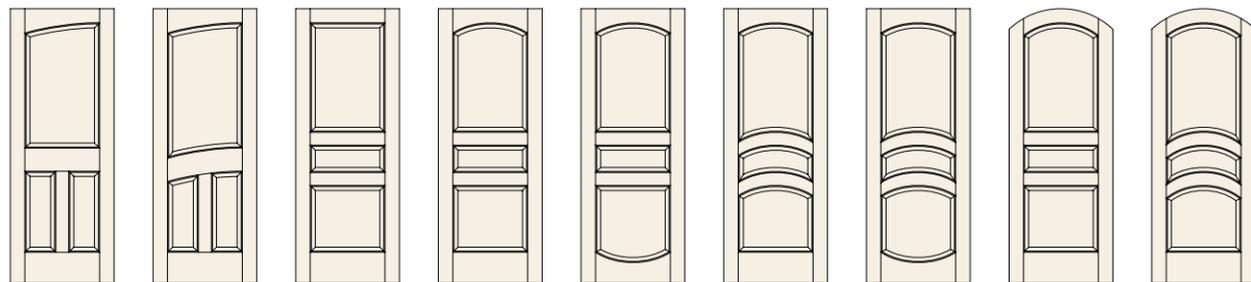
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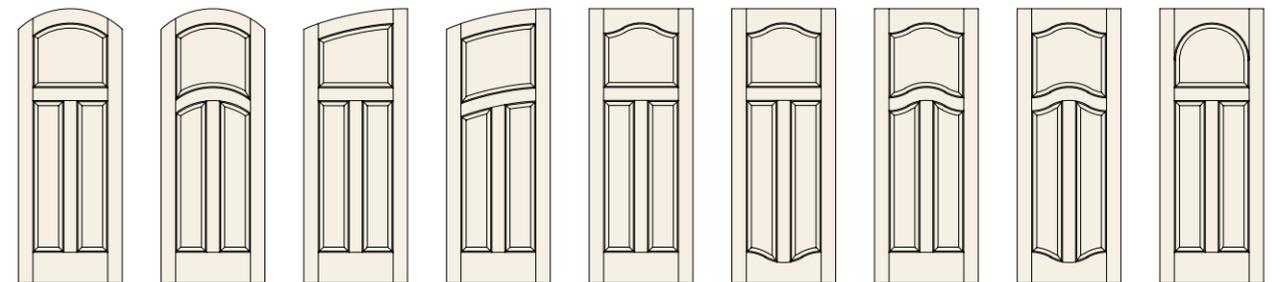
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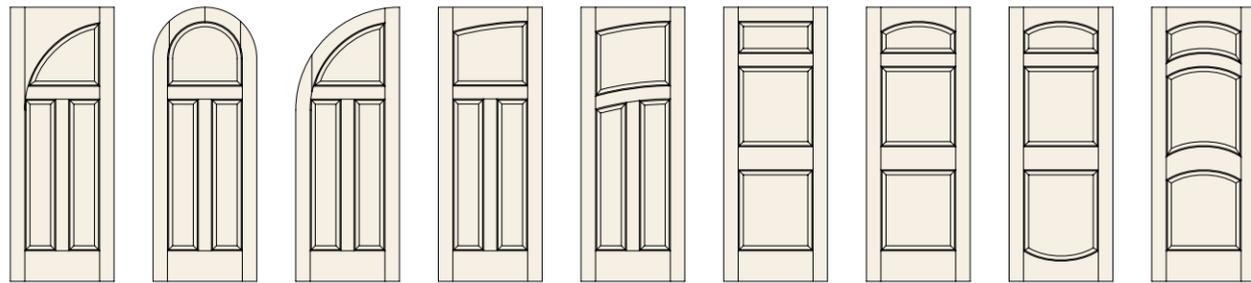
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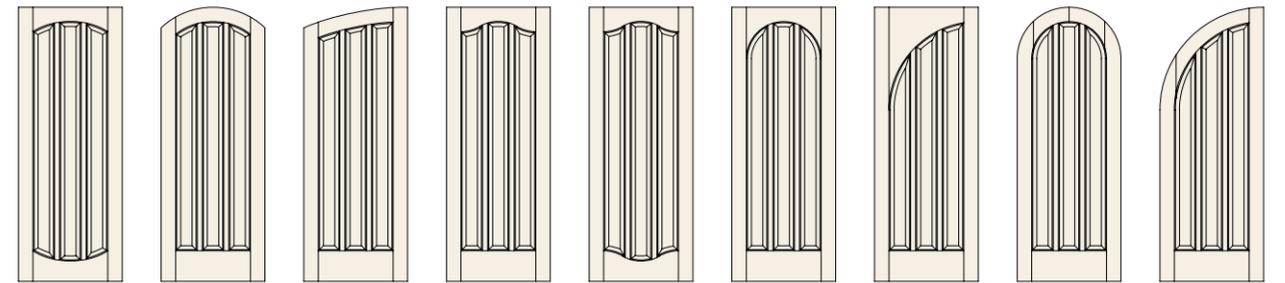
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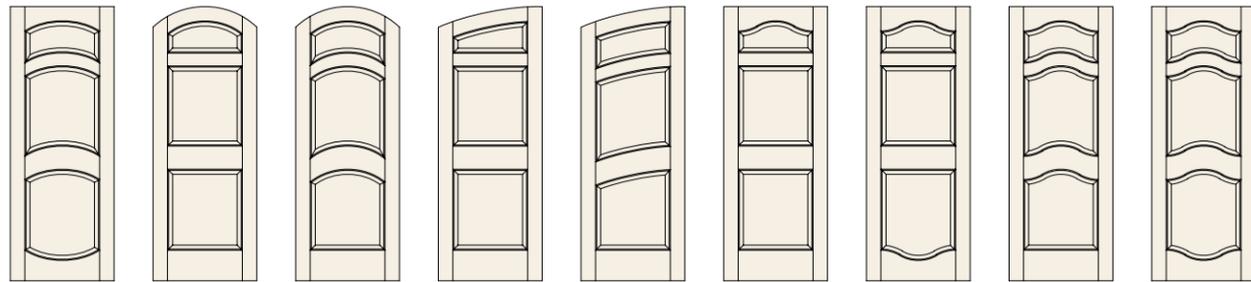
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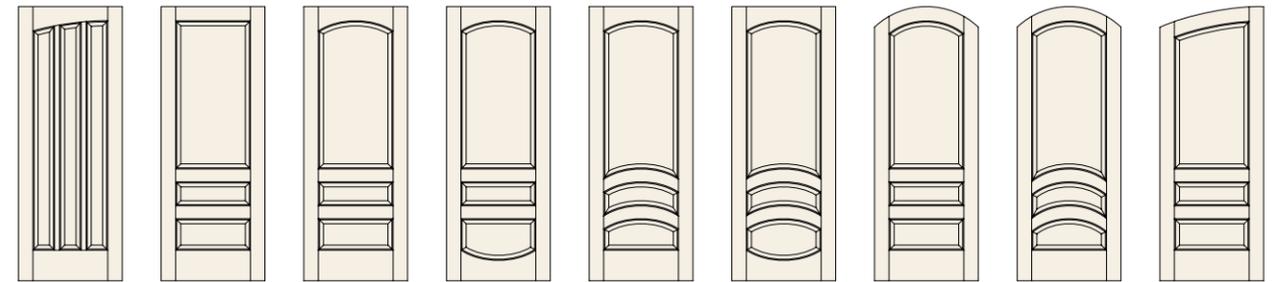
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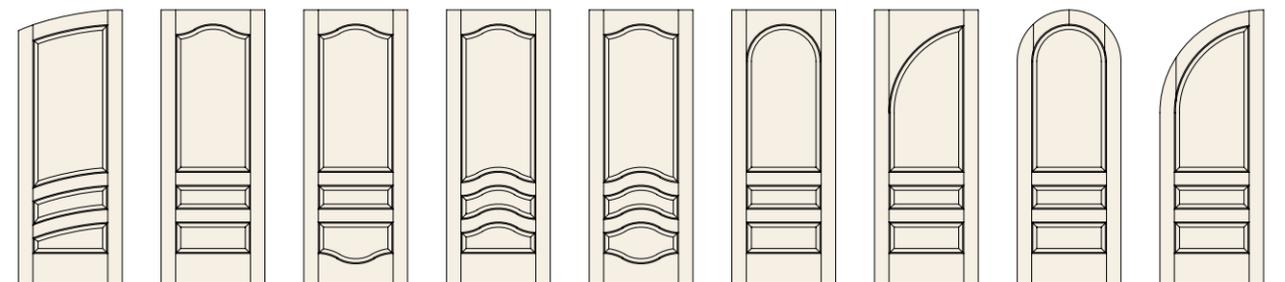
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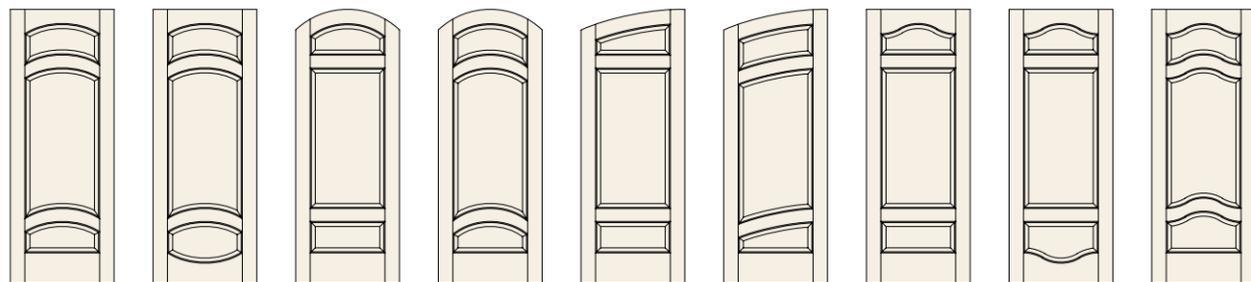
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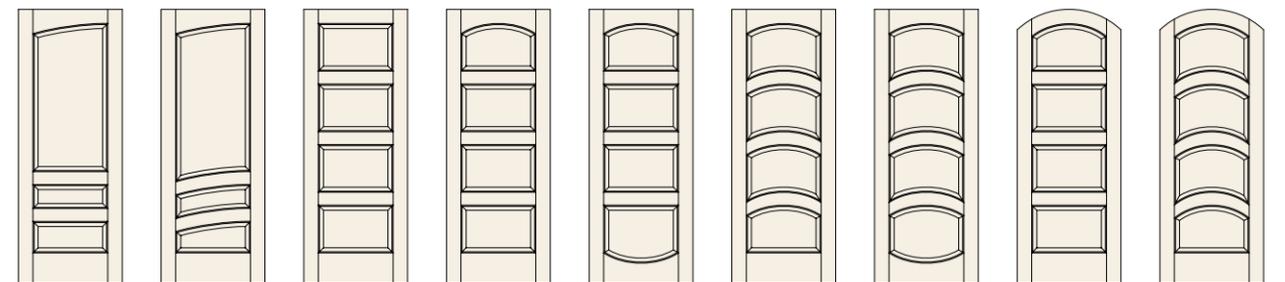
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C39-S20 C39-CL C39-CLB C39-CL25 C39-CL25B C39-R C39-HR C39-RT C39-HRT



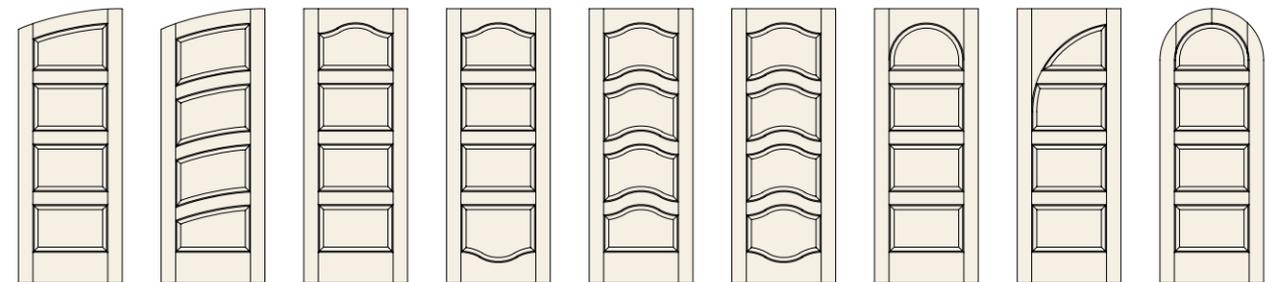
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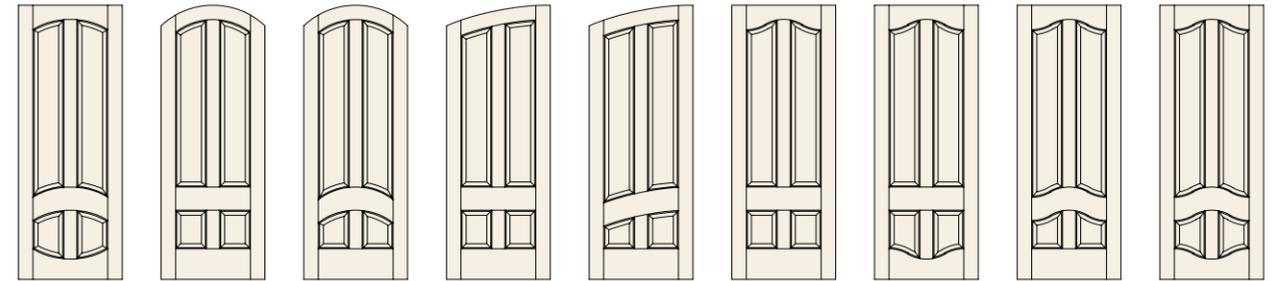
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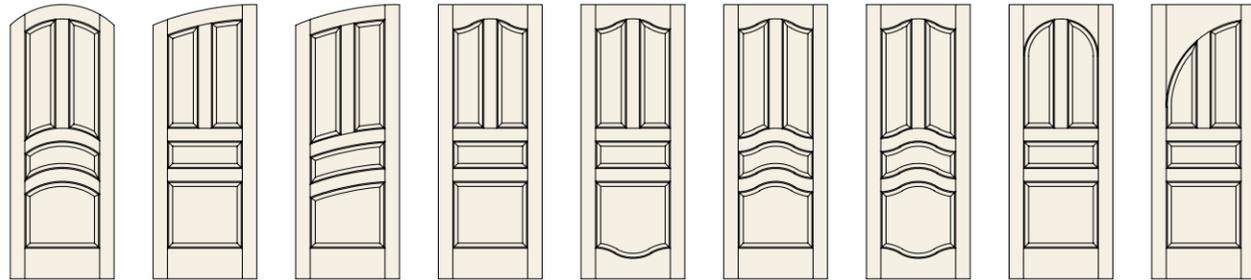
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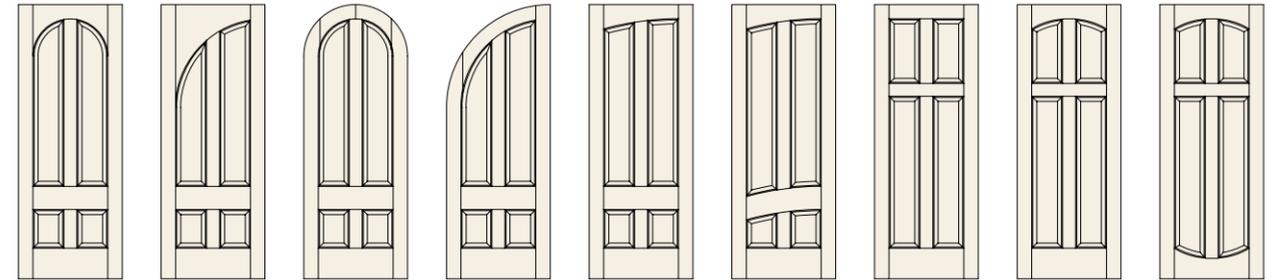
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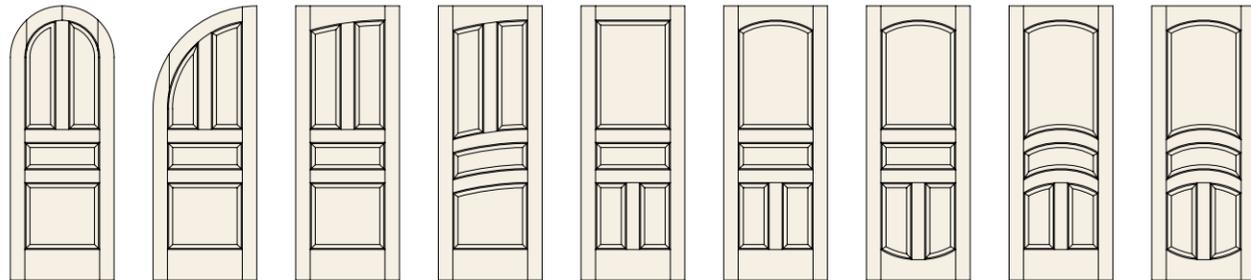
C42-A10B C42-AA C42-AA10 C42-S C42-S10 C42-CL C42-CLB C42-CL15 C42-CL15B



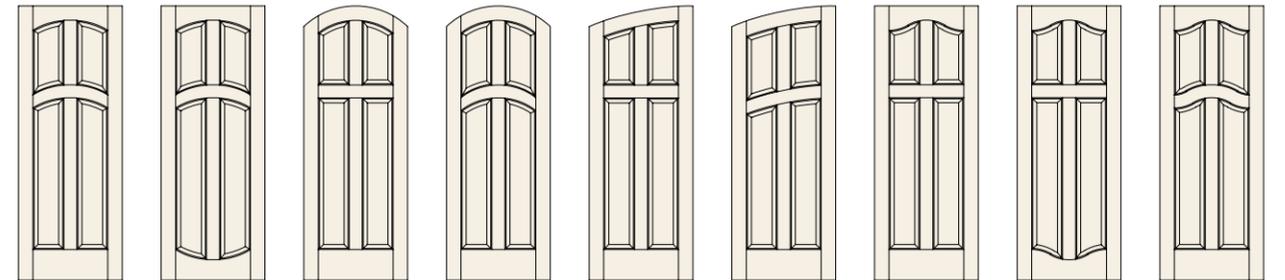
C41-AA20 C41-S C41-S20 C41-CL C41-CLB C41-CL25 C41-CL25B C41-R C41-HR



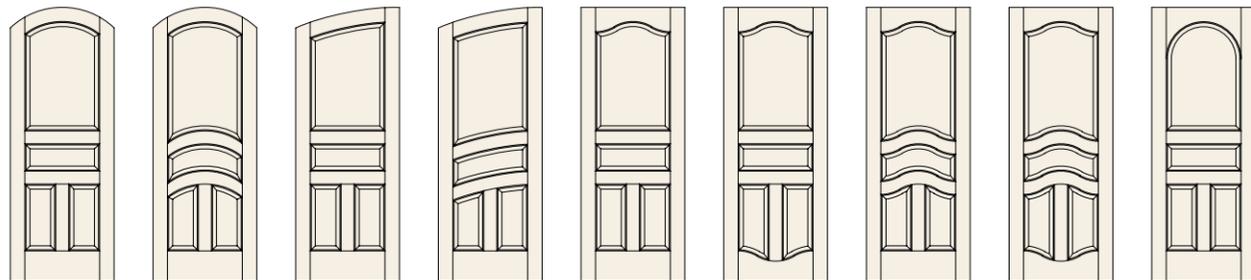
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C41-RT C41-HRT C41-HA C41-HA20 C411 C411-A C411-AB C411-A20 C411-A20B



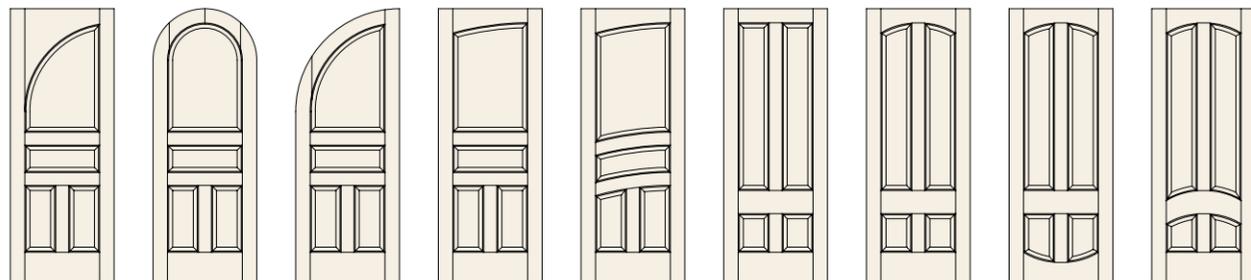
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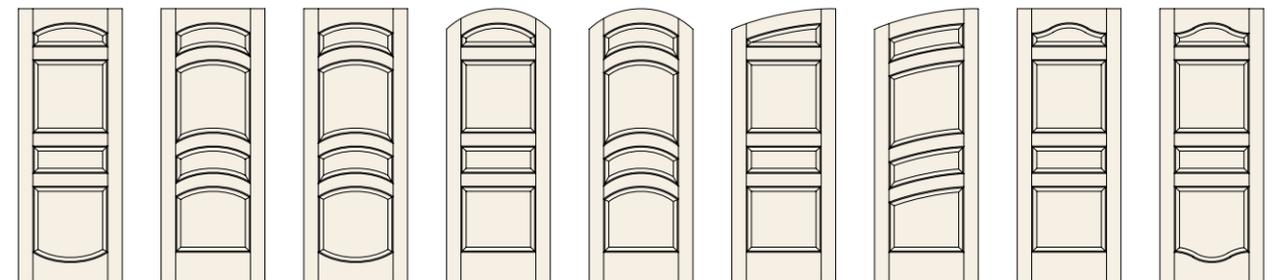
C411-AA C411-AA20 C411-S C411-S20 C411-CL C411-CLB C411-CL25 C411-CL25B C411-R



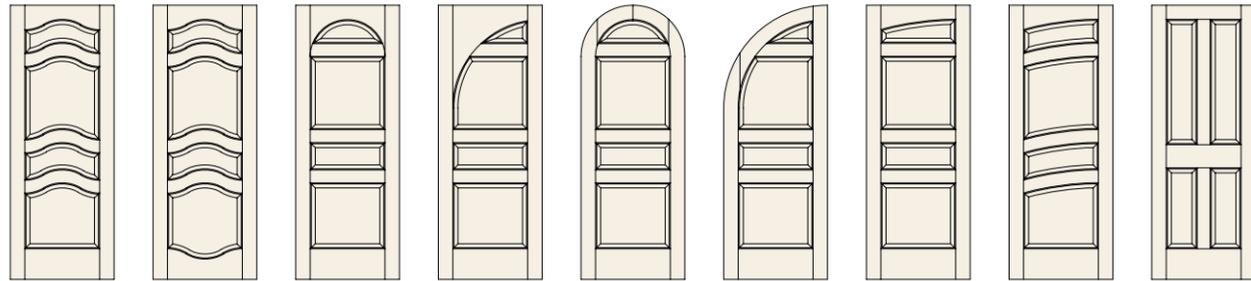
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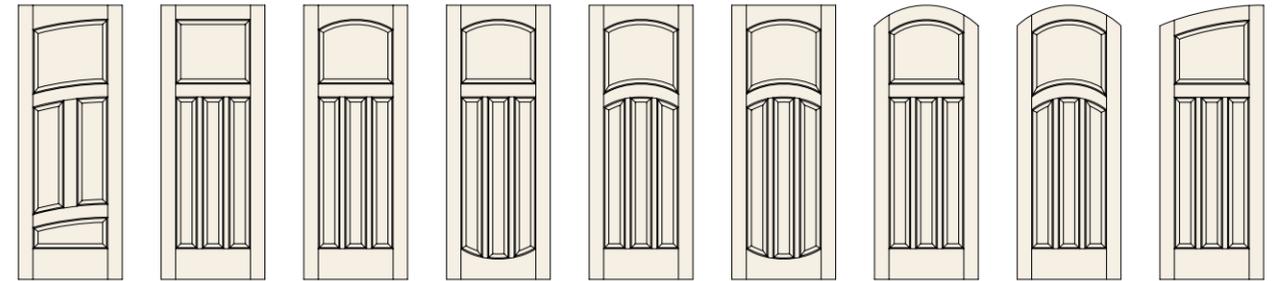
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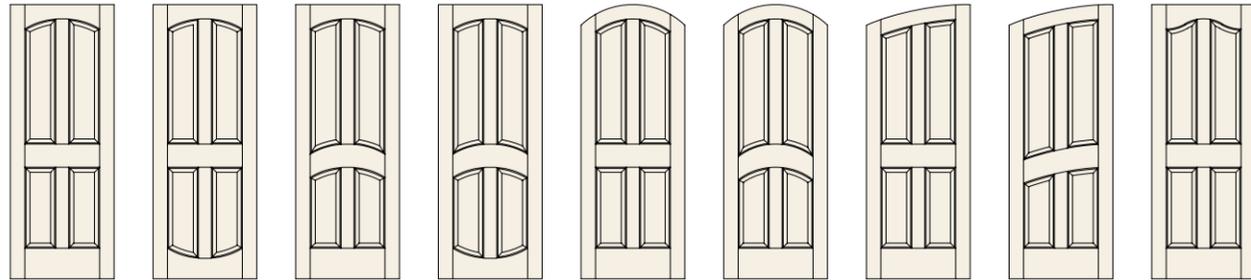
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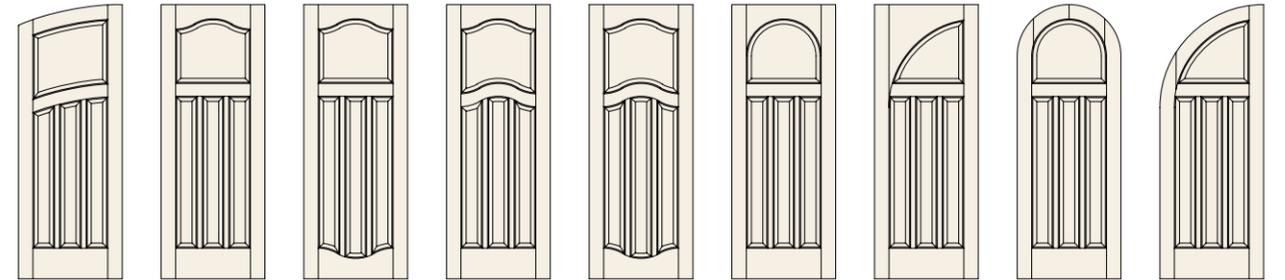
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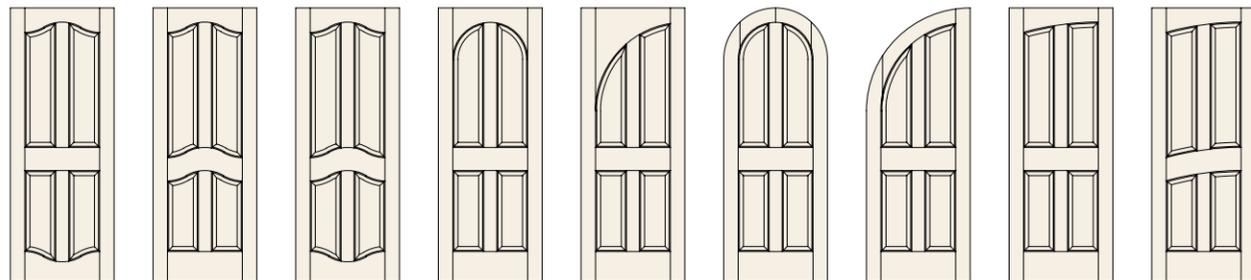
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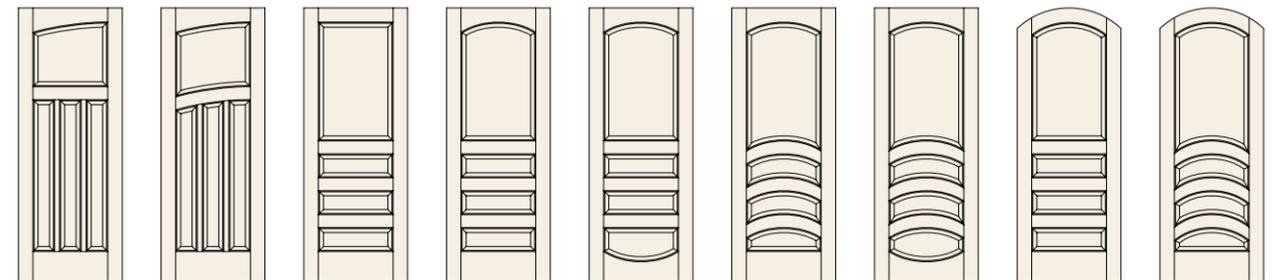
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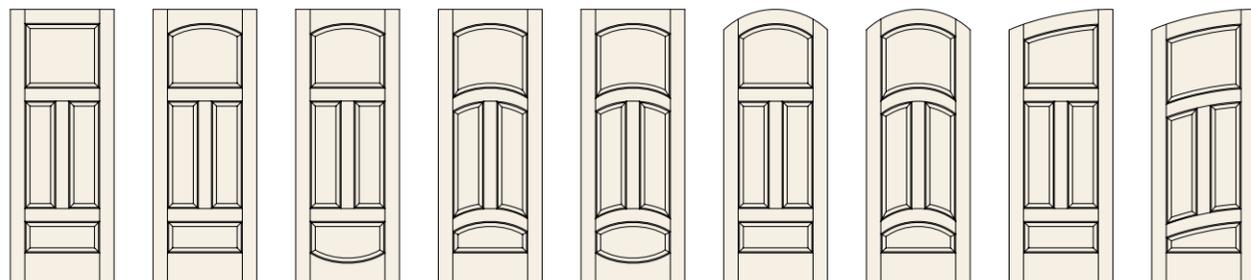
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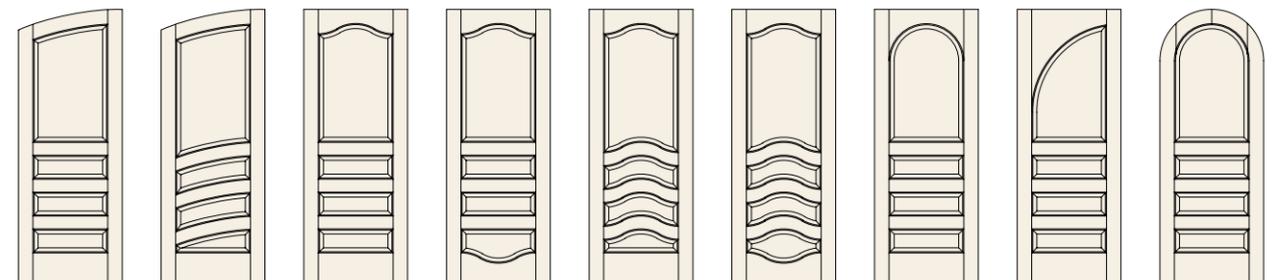
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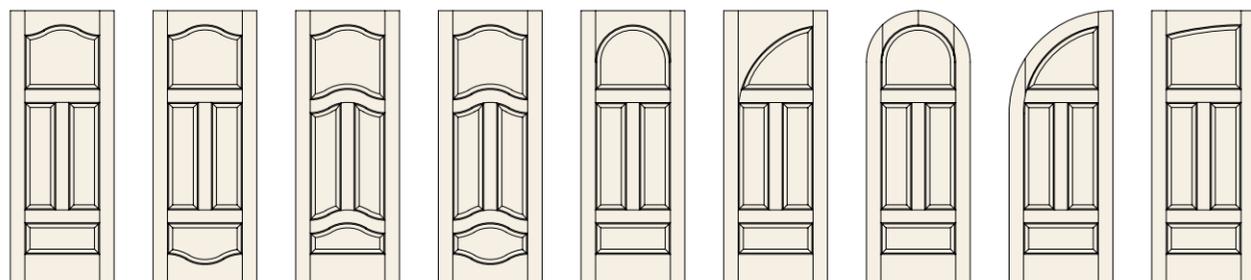
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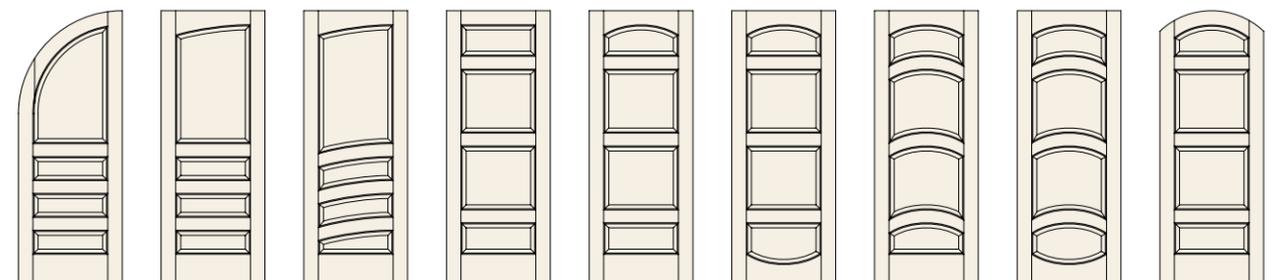
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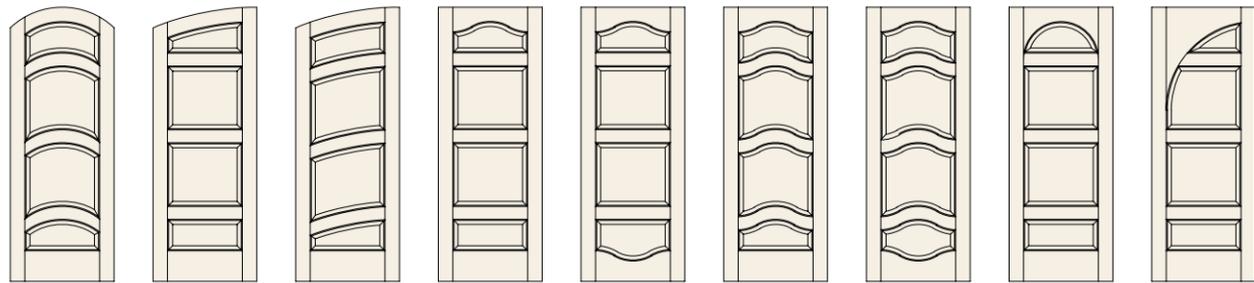
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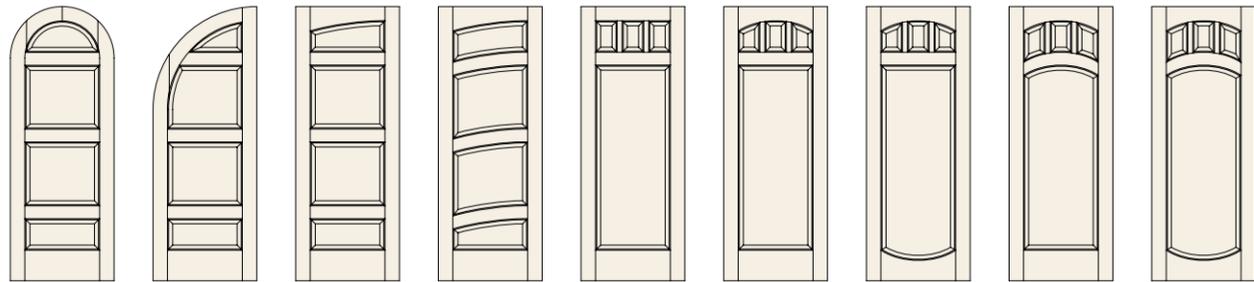
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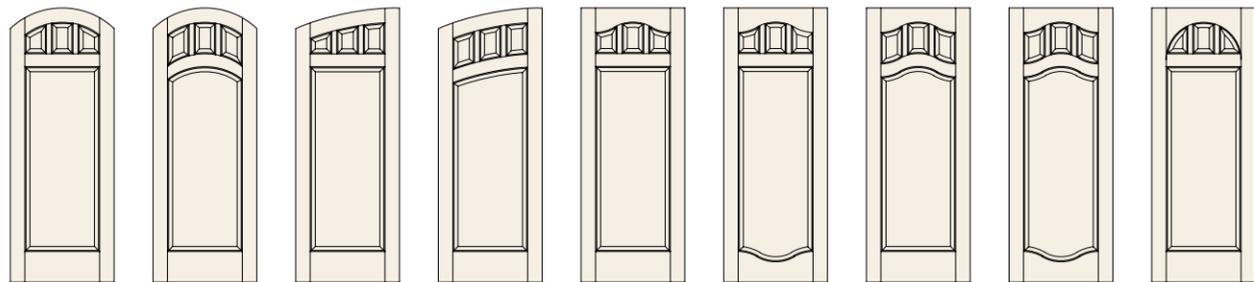
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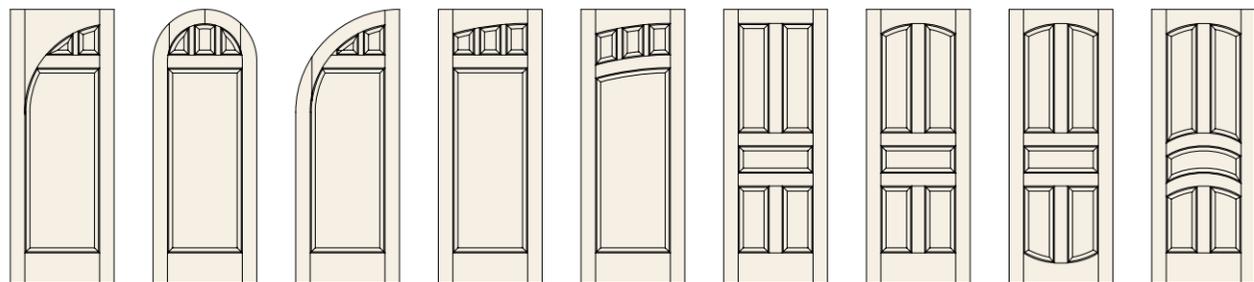
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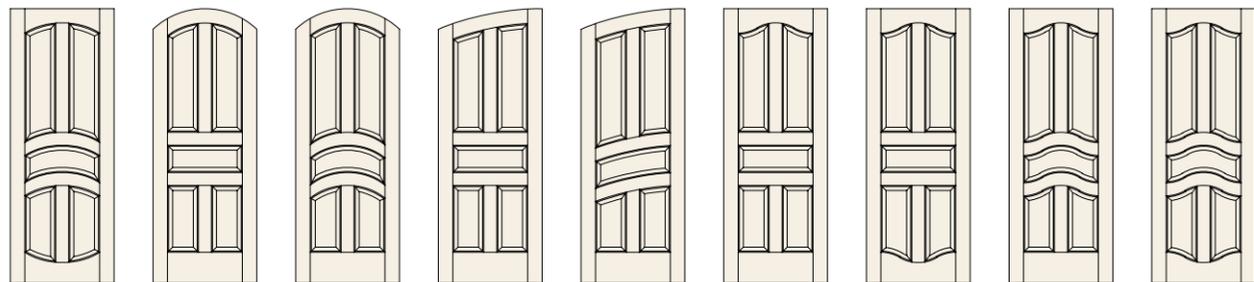
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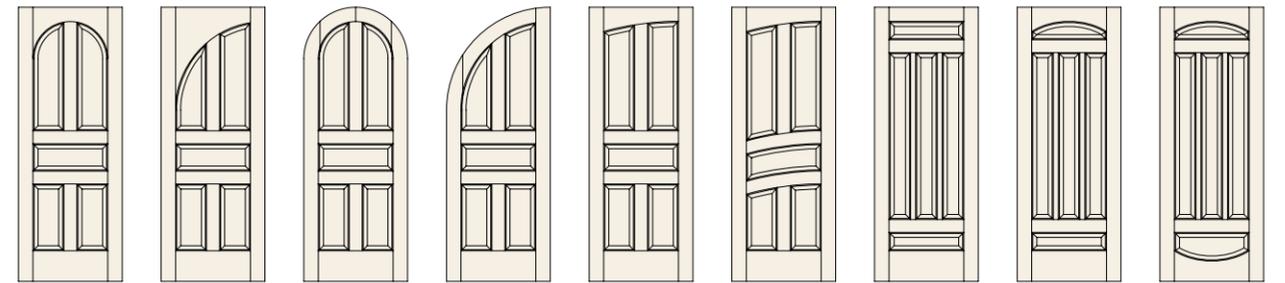
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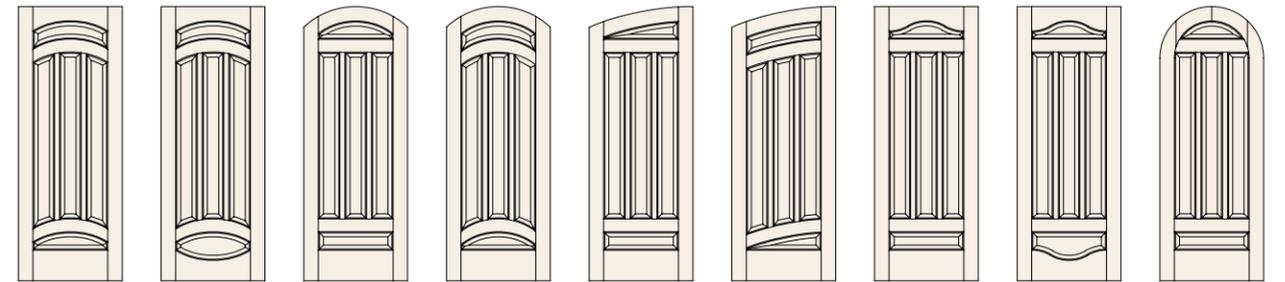
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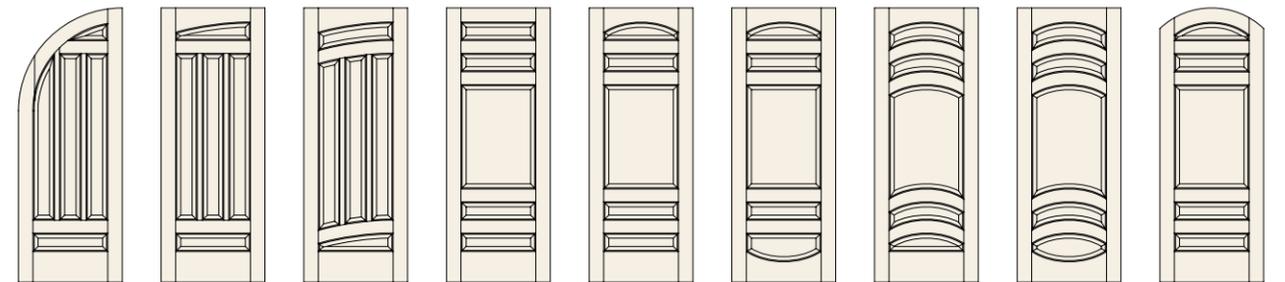
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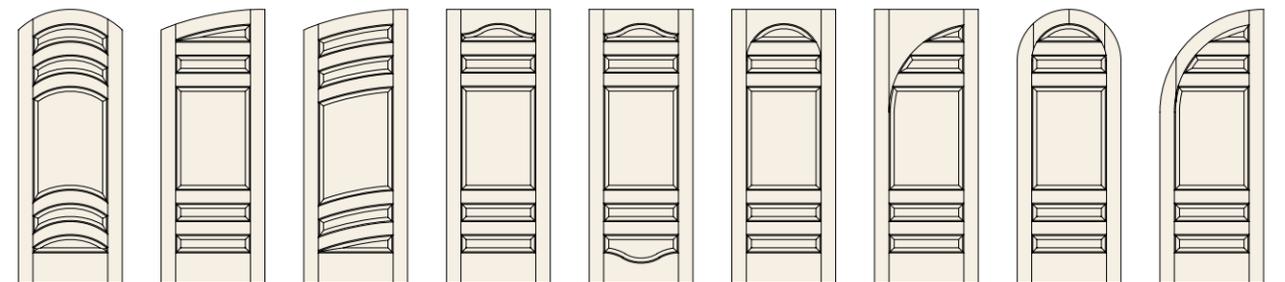
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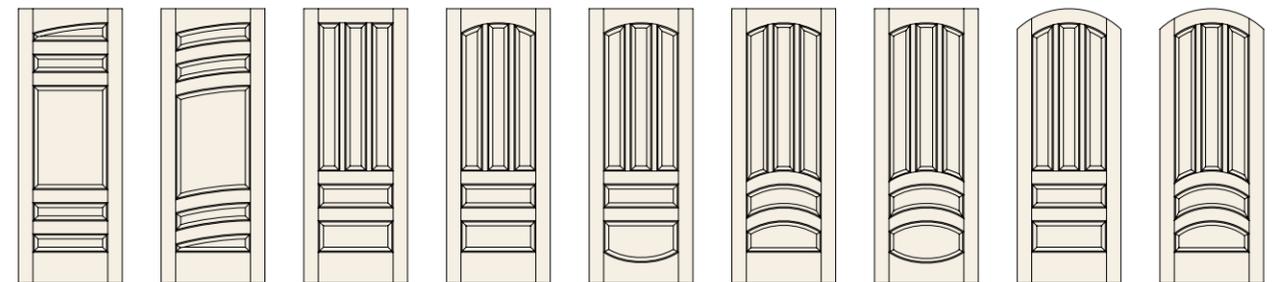
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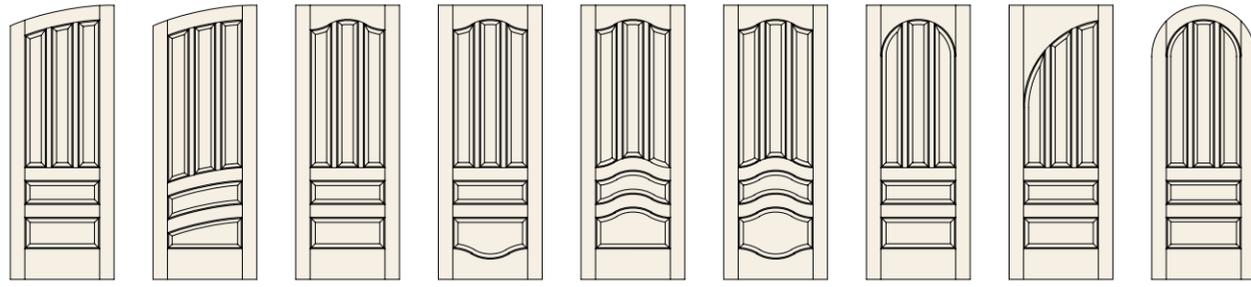
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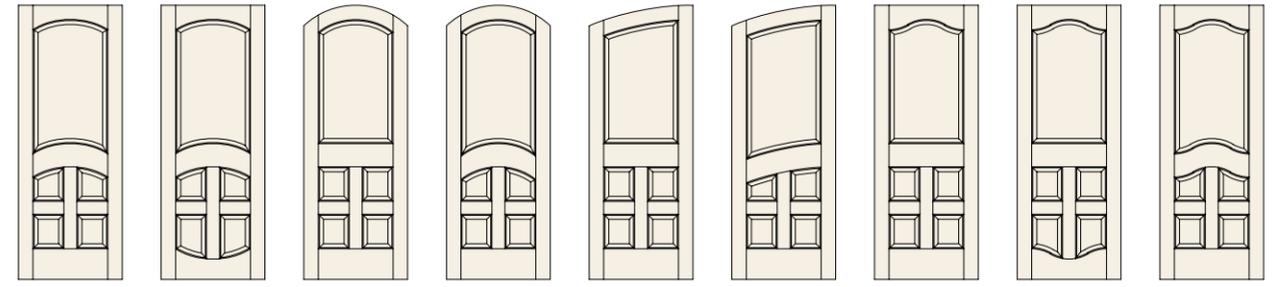
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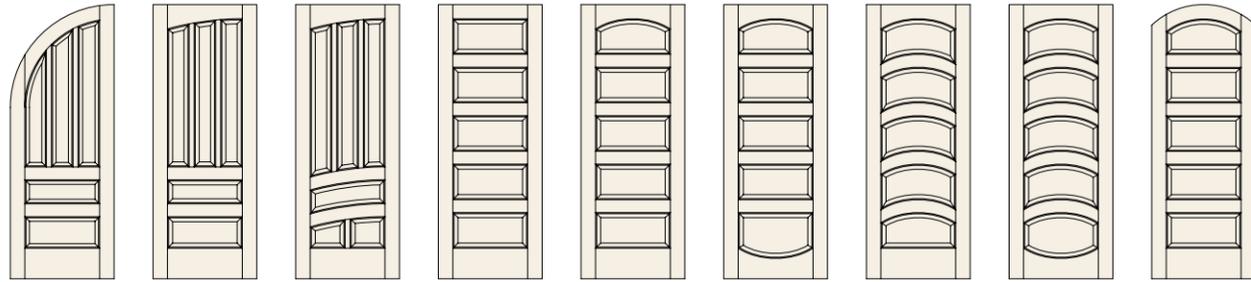
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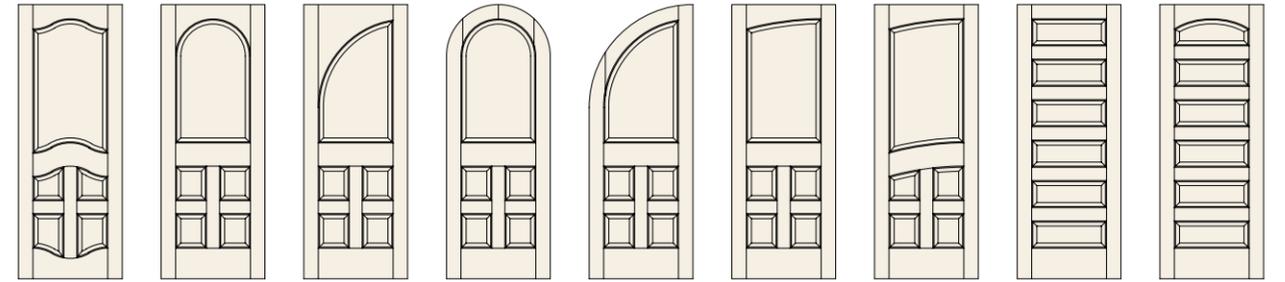
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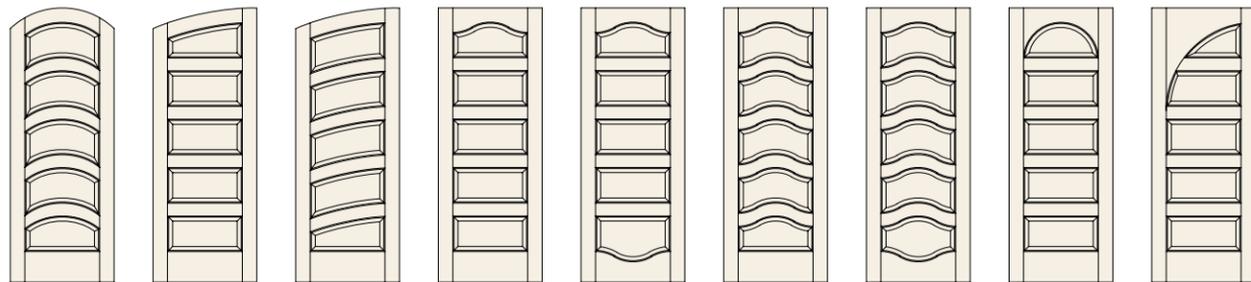
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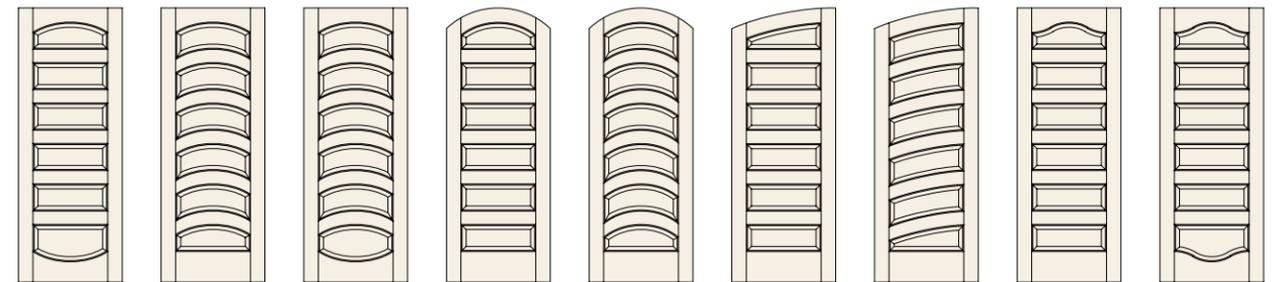
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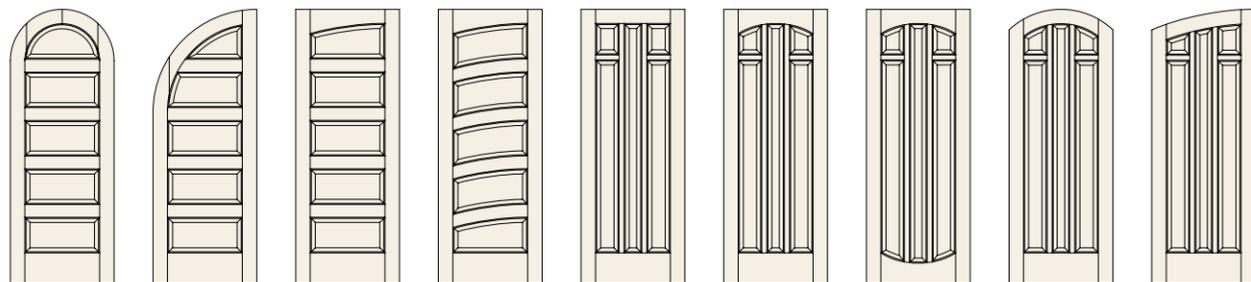
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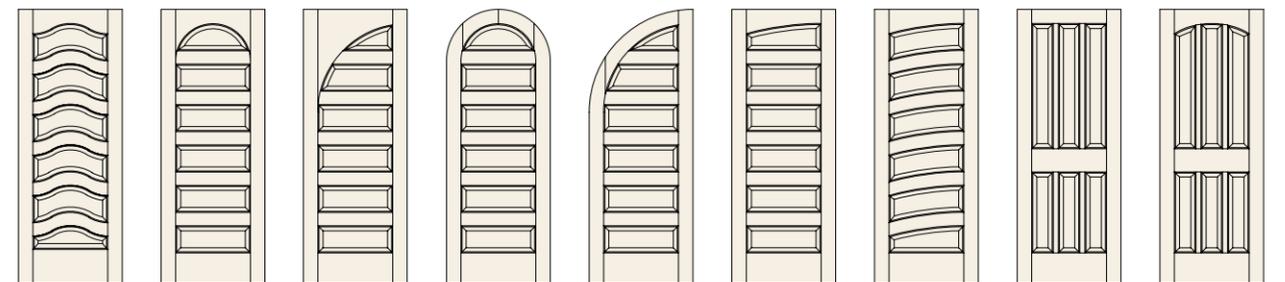
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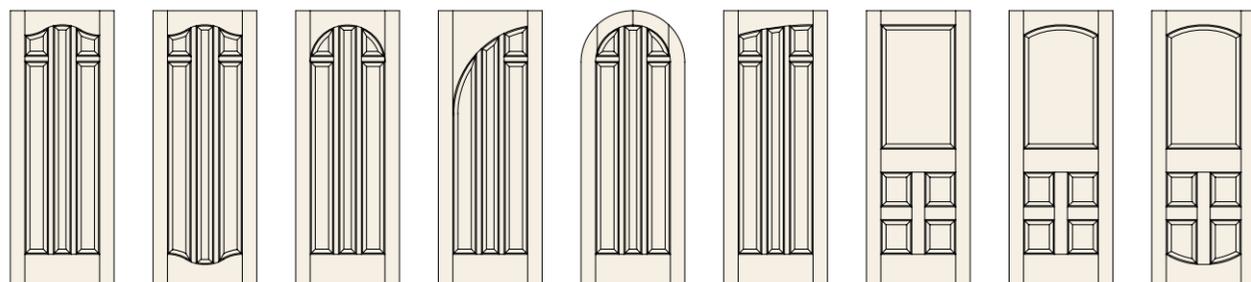
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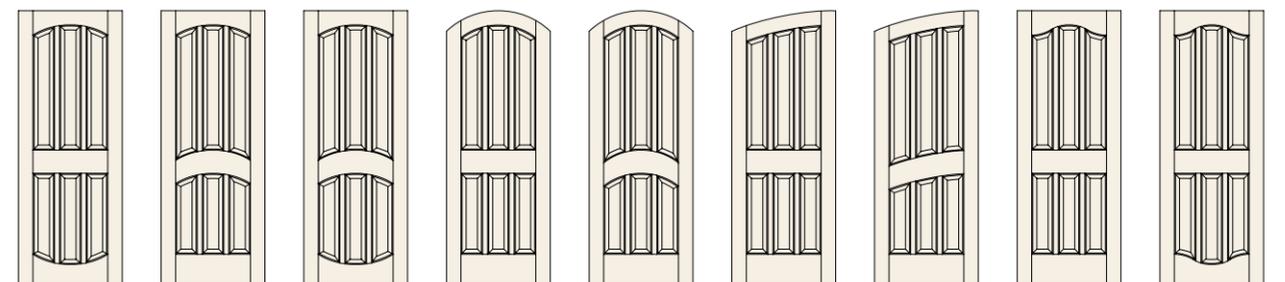
C55-RT C55-HRT C55-HA C55-HA40 C56 C56-A C56-AB C56-AA C56-S



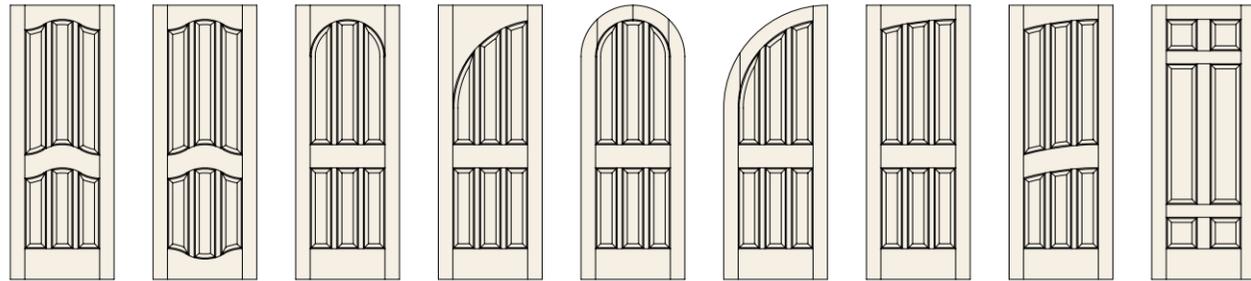
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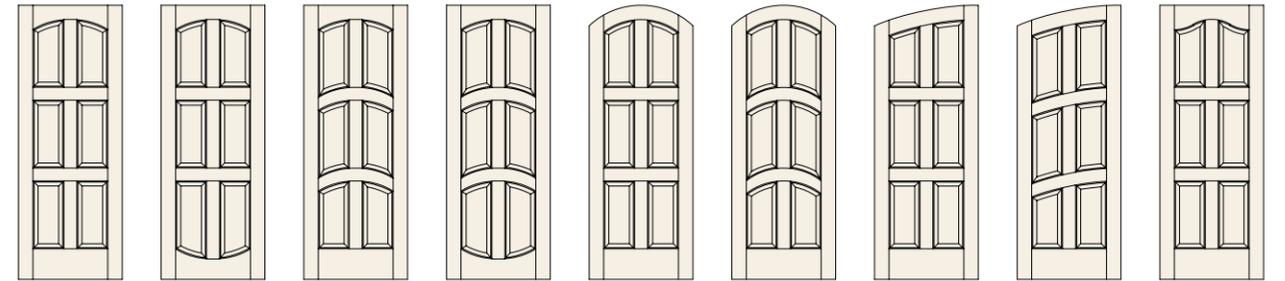
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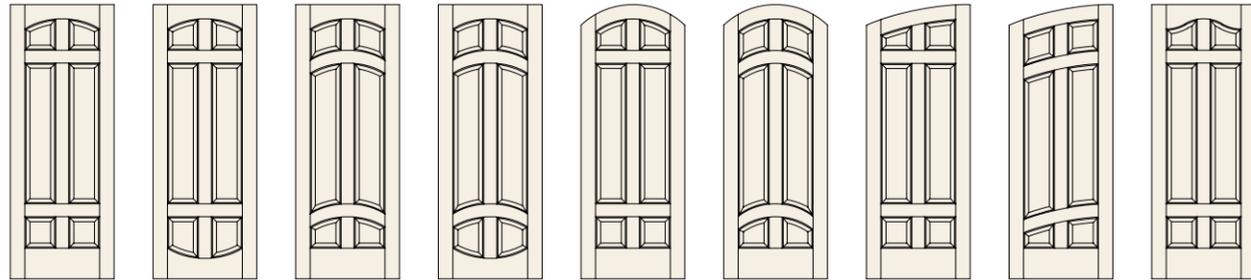
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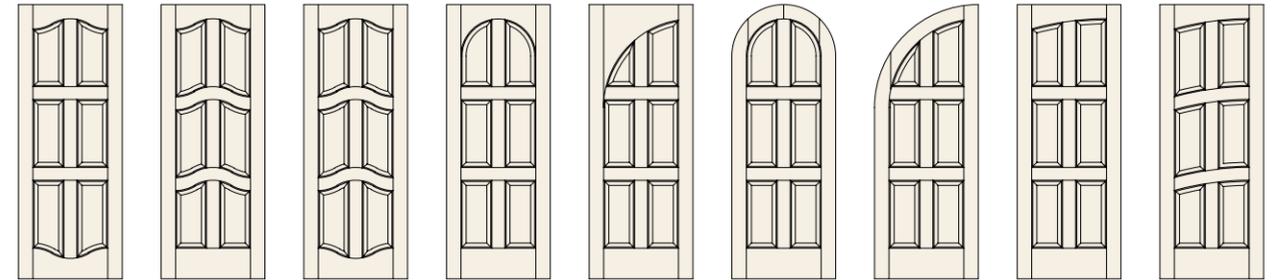
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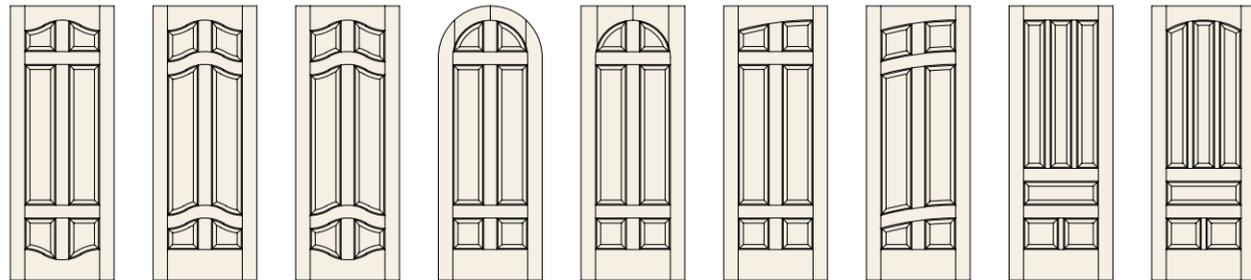
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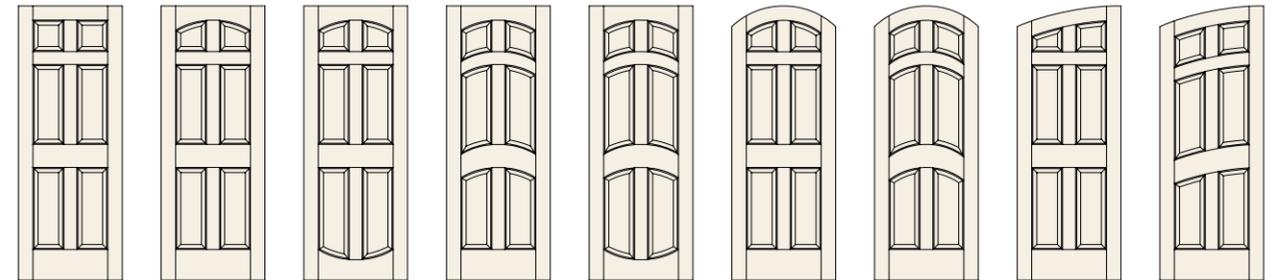
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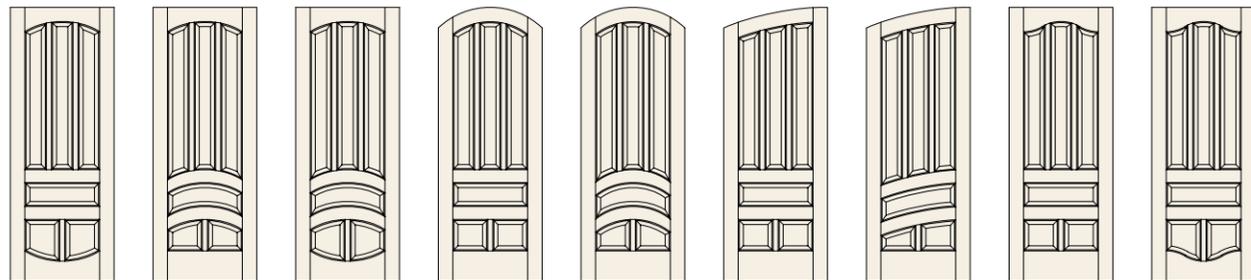
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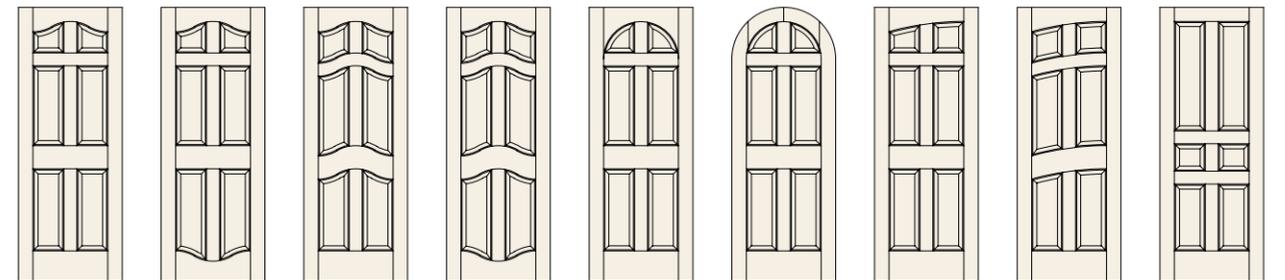
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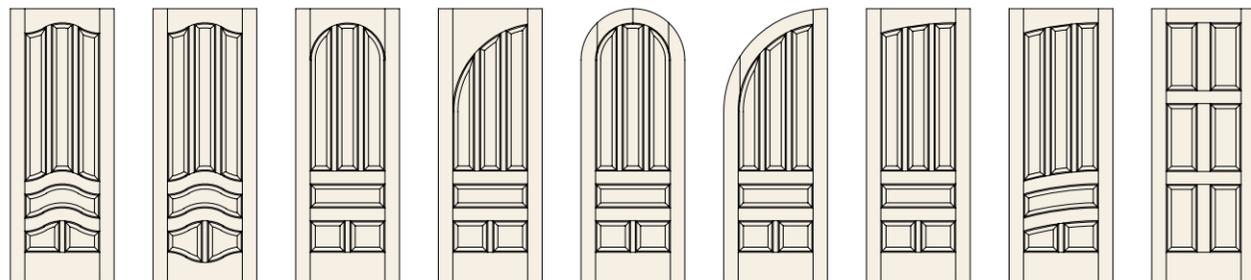
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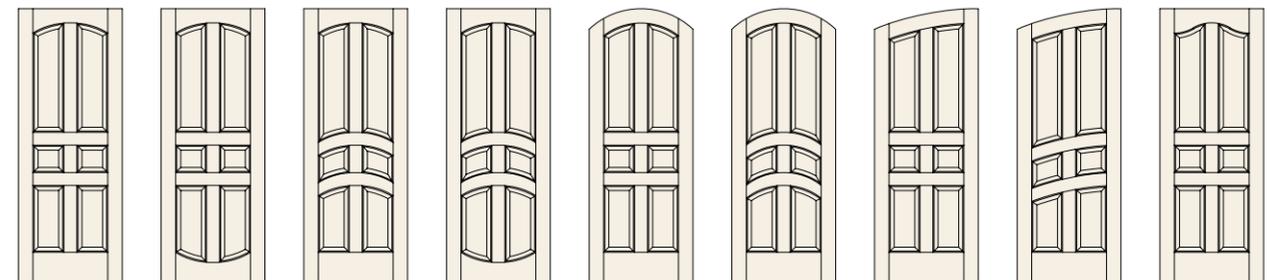
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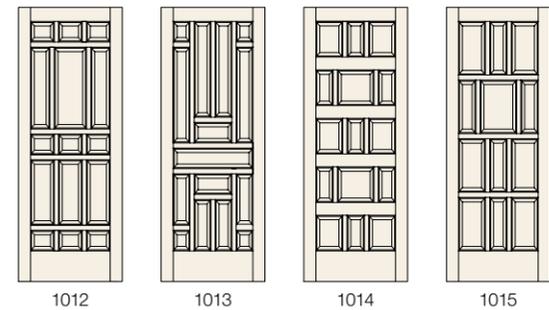
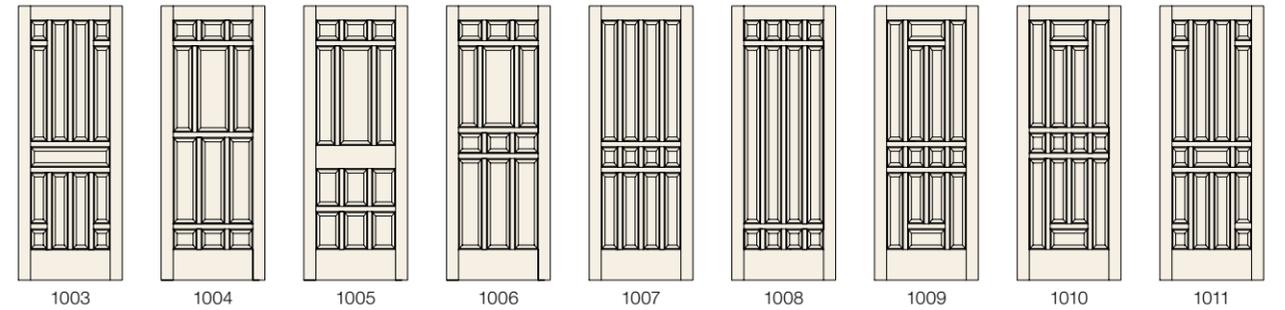
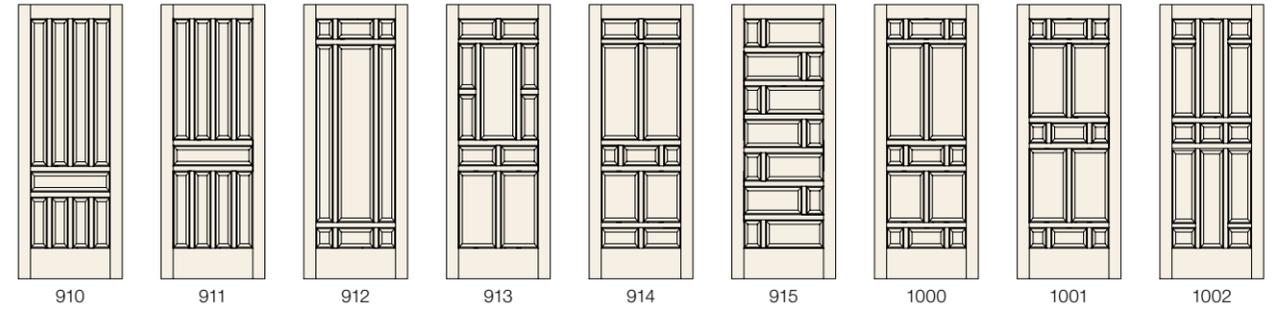
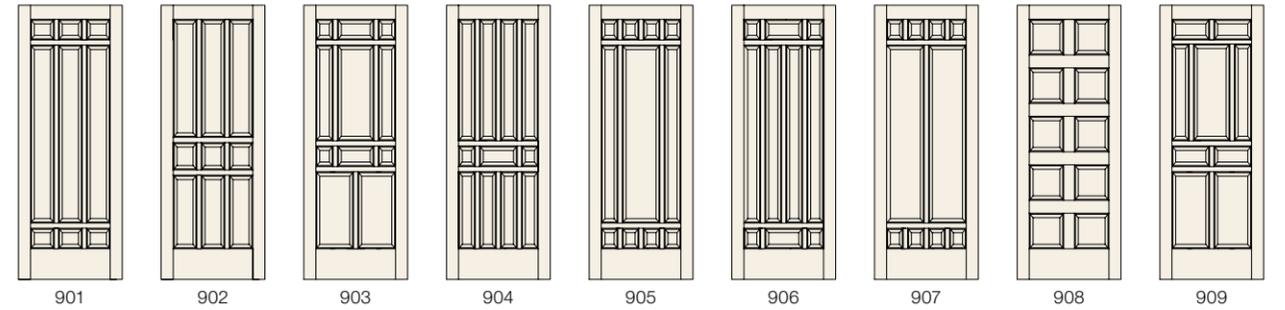
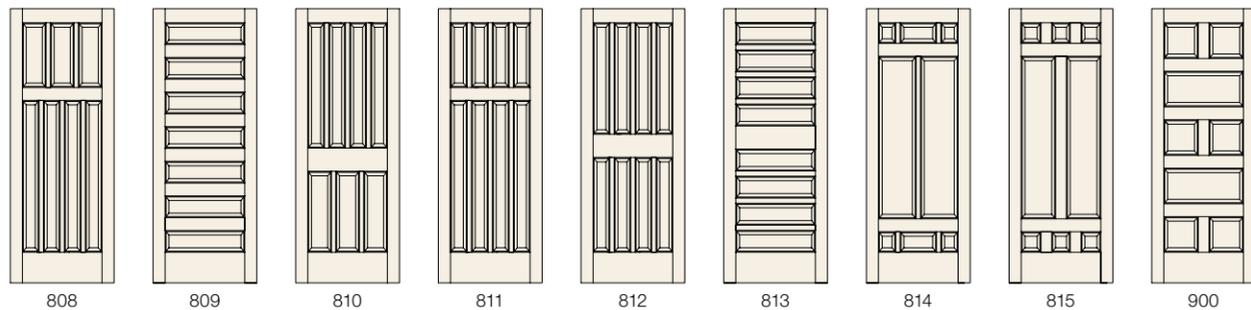
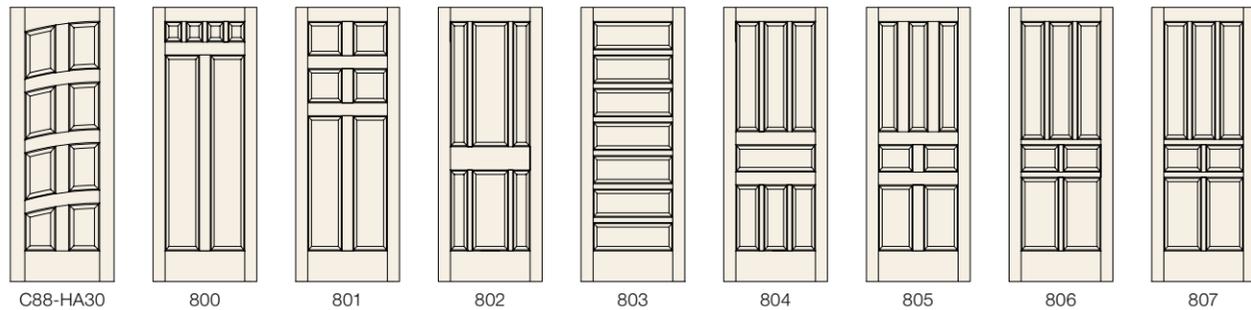
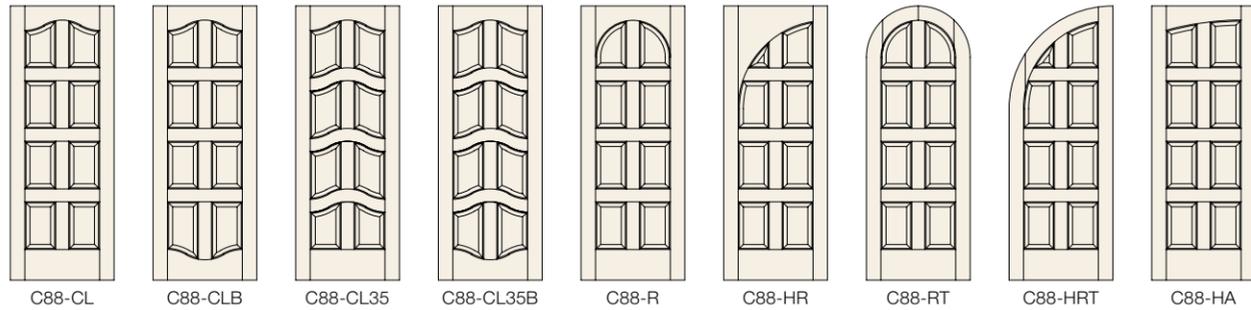
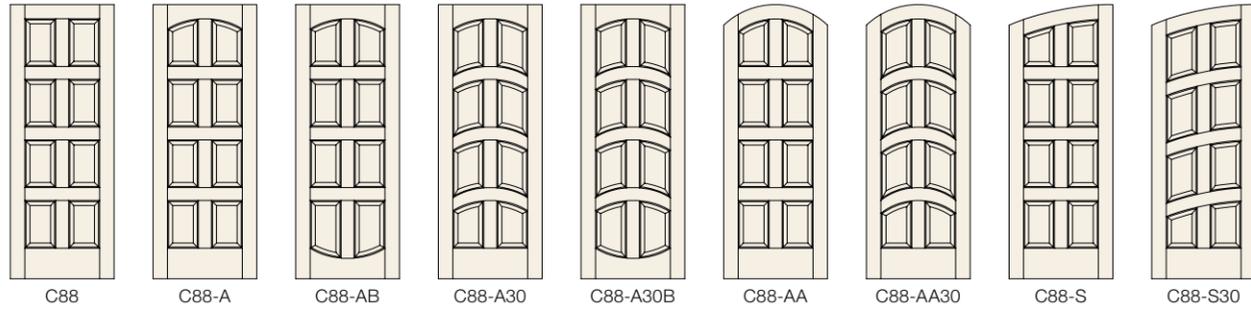
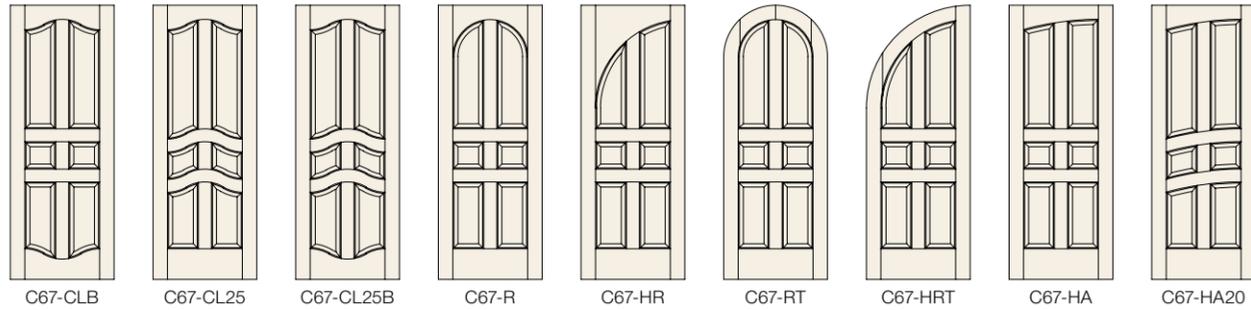
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C63-CL25 C63-CL25B C63-R C63-HR C63-RT C63-HRT C63-HA C63-HA20 C64



C67-A C67-AB C67-A20 C67-A20B C67-AA C67-AA20 C67-S C67-S20 C67-CL



LOUVERS & BIFOLDS

OPEN AND AIRY BUILDS CHARACTER

Practical elements and classic designs make our Louver Doors an ideal choice for air ventilation and visual inspiration between rooms.

- Quality louver construction for years of enjoyment
- Coordinate your home with appealing space-saving bifolds
- Pre-sanded and ready to stain or paint to match your décor

Clear Pine

Primer Coat



Door: Primed Plantation Louver over Louver
Bifold: Primed Plantation Louver over Louver

Louver over Louver
Shown in Clear Pine



Louver over Panel



Plantation Louver over Louver



Plantation Louver over Panel
Shown in Clear Pine



Louver over Louver Bifold*
Shown in Clear Pine



Louver over Panel Bifold*
Shown in Clear Pine



Plantation Louver over Louver Bifold*



Plantation Louver over Panel Bifold*
Shown in Clear Pine

*Bifold available in 1-1/8" & 1-3/8"



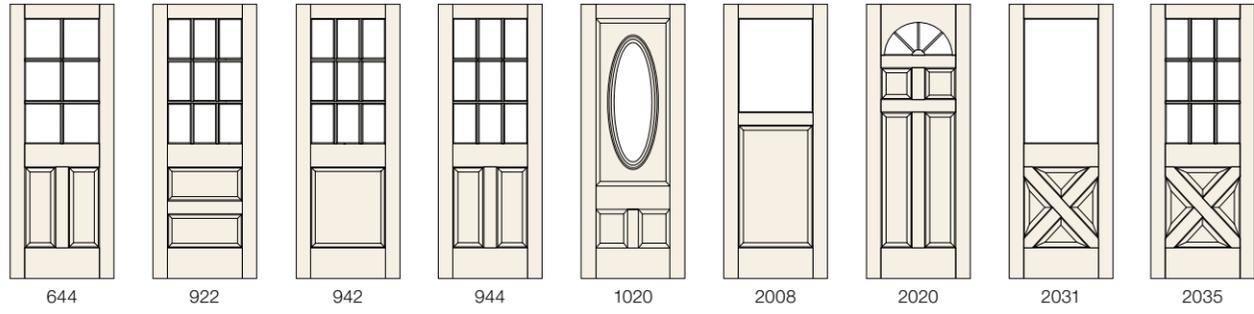
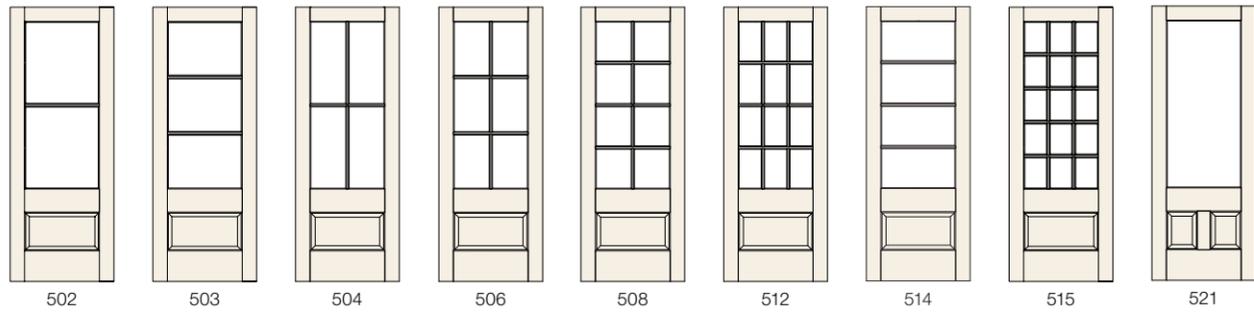
Knotty Alder	White Birch	Cherry	VG Douglass Fir	VG Douglass Fir TORREFIED	Hemlock	Hickory Natural	Mahogany	Mahogany TORREFIED	Maple
Red Oak	White Oak	Knotty Pine	Clear Pine	Pine	Poplar	Poplar TORREFIED	Walnut	Primer Coat	

ARTISAN COLLECTION

The charm of the countryside is captured in the Artisan Collection. Their rustic appeal well deserved: these are doors built by true craftsmen! Unparalleled attention to detail and quality aside, they're among the best doors available today – complete with durable MDF panel components and a solid warranty against splitting. We also offer nature's own Solid Wood panels, with our entire selection of species and designs available. Add to that raised mouldings, top rail designs and the widest selection of glazing offered by any door maker, and you'll realize just how easily the Artisan Collection can deliver a unique door created expressly for you and your home décor.

Explore our wide range of glazing on pages 24 to 27.

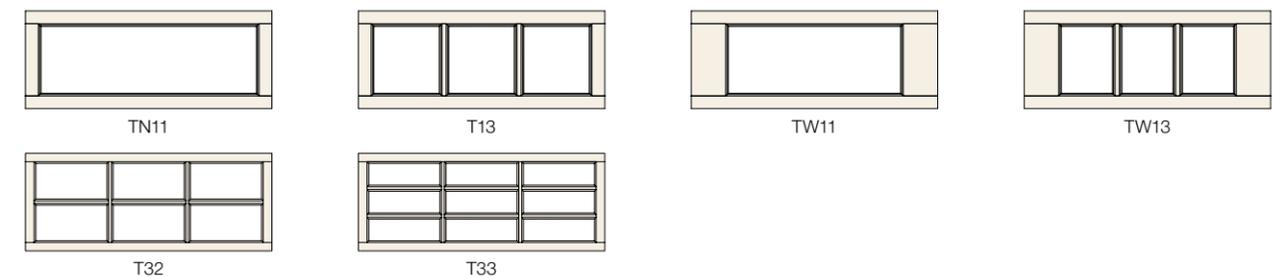
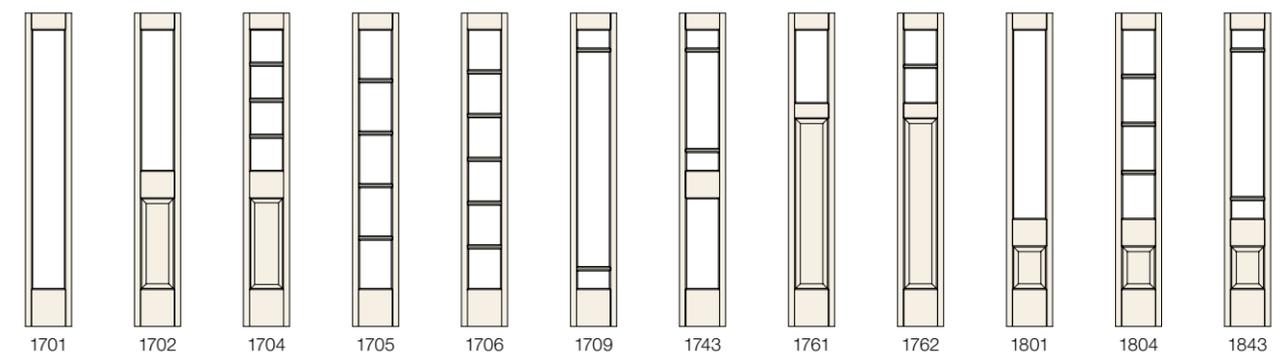
Door: Torrefied Douglas Fir 2662A w/ Narrow Reed glass



SIDELIGHTS & TRANSOMS



MAKE YOUR DOORS STAND OUT EVEN MORE BY ADDING SIDELIGHTS AND A TRANSOM. They will brighten any room, bathing it in natural light. It's a refreshing accent that will bring your home to life.



Door: Oak 808 IG Seedy Baroque glass DH
Sidelight: Oak 1761 IG seedy Baroque glass DH
Transom: T71 IG Seedy Baroque glass
(All with LVL stiles)

Care & Finishing

Handling

Wood doors should be treated like fine wood furniture.

1. Do not drag doors or walk on them.
2. Do not subject them to extreme or rapid changes in humidity or heat.
3. Doors must be finished within 72 hours upon deliver to the job site.
4. Doors stored on a job site must have all surfaces sealed with a high-quality sealant to prevent moisture absorption. (Primer coat does not have sealing properties)

Preparation for Finishing

1. Machine and hang the door before finishing and then remove the door slab from its opening to properly finish. Doors must be sealed prior to installation of hardware or exposure to moisture and weather. Apply finish behind hinges in bores and mortises. Doors must be properly finished immediately before prolong storage.
2. Adjust or align all door components prior to finishing. Panels and bars float and may become out of alignment during shipping and handling. Carefully take a block of wood and mallet and tap the components in alignment. Use caution not to damage the door or component during this process.
3. All doors must be sanded prior to finishing. Sand the entire surface with an orbital sander using 150-180 grit sand paper. This is to remove handling marks, fingerprints and residues that may prevent a satisfactory finish. Dark stains tend to magnify blemishes. If you are staining your door a dark color extra care needs to be given during the preparation process. This may include the need to closely inspect the door for any imperfections, dirt, residue or glue. Additional sanding may be required to assure a high quality finish.
4. Clean the door thoroughly with a cloth to remove all dust and foreign materials. Do not use abrasive or caustic cleaners on the door.
5. **All 6 sides of the door must be finished.** The edges (top, bottom and sides) should be coated with each and every coat of finish that is applied to the face of the door. Doors must be dry before finishing.

6. If the glass in your door does not come with a factory applied protective film, it is the finisher's responsibility to protect the glass prior to and during finishing.
7. Plastic film protection on the glass should be removed immediately after applying the finish. Failure to remove the plastic film at this time may cause harm to the glass and may create difficulty in removing the film. Use caution to avoid scratching the glass.
8. It is the finisher's responsibility to protect glass prior to and during finishing. Caution must be used when cleaning glass as not to scratch the glass. Glass that is scratched due to cleaning is not covered by the warranty.

Finishing

Lap the paint or varnish on to any glazed door glass 1/16". Be sure all moulding miters are completely finished without gaps. Also be sure there are no gaps where the panel meets the stiles and rails. We highly recommend in extreme conditions a clear silicone cap bead around the perimeter of the glass.

If You Paint We recommend a **high quality oil base primer and paint.** We believe it will last better and provide more protection to your door. We understand that in some markets oil base products may not be available or allowable for use. If you must use a Latex base primer and paint use a high quality product and do not cut or dilute the product. Apply 1-2 coats of primer to all six sides of the door then apply 2 coats of paint to all six sides. If the door was primed at the factory by Lemieux apply two coats of high quality paint. Follow the above instruction for preparation including sanding. Also, follow the instructions supplied by the paint supplier. The warranty is considered void if all six sides have not been finished properly.

If You Stain A wood conditioner is highly recommended to give you an even stain and to help control variances in the color of the stained product. We do not recommend stains containing polyurethane. Apply stain to all six sides. Once the stain is completely dry apply a minimum of 2 coats of spar varnish or spar urethane. The warranty is considered void if all six sides have not been finished properly.

Exterior Doors

A minimum of two coats of a marine grade varnish or paint must be applied to the top and bottom of exterior doors or an approved sealant tape to the bottom of the door under the door sweep. A minimum of two coats of paint or solvent base varnish must be applied to all other surfaces.

Maintenance

Like furniture, your door requires simple, periodic maintenance in order to keep it looking fresh, operating properly and well protected against the elements. There is not a set schedule for door maintenance. Your local climate, quality of the finish and exposure dictate how often maintenance is required. Here are a few tell-tale signs that maintenance is required:

- Hairline cracks in the finish
- Changes in the color of the finish
- Flaking or scaling of the finish
- Dullness or chalkiness of the finish

Exposure

Standard exterior wood doors must be protected from the elements. Sun, rain and snow can break down the finish on your door and cause performance issues.

Here are the industry standards of the required overhang of a wood exterior door. If your door faces north or east the minimum required overhang is equal to one half of the distance from the sill to the overhang. If your door faces south or west the minimum overhang requirement is equal to the distance from the sill to the overhang. See illustration.

North or East $X = 1/2 Y$

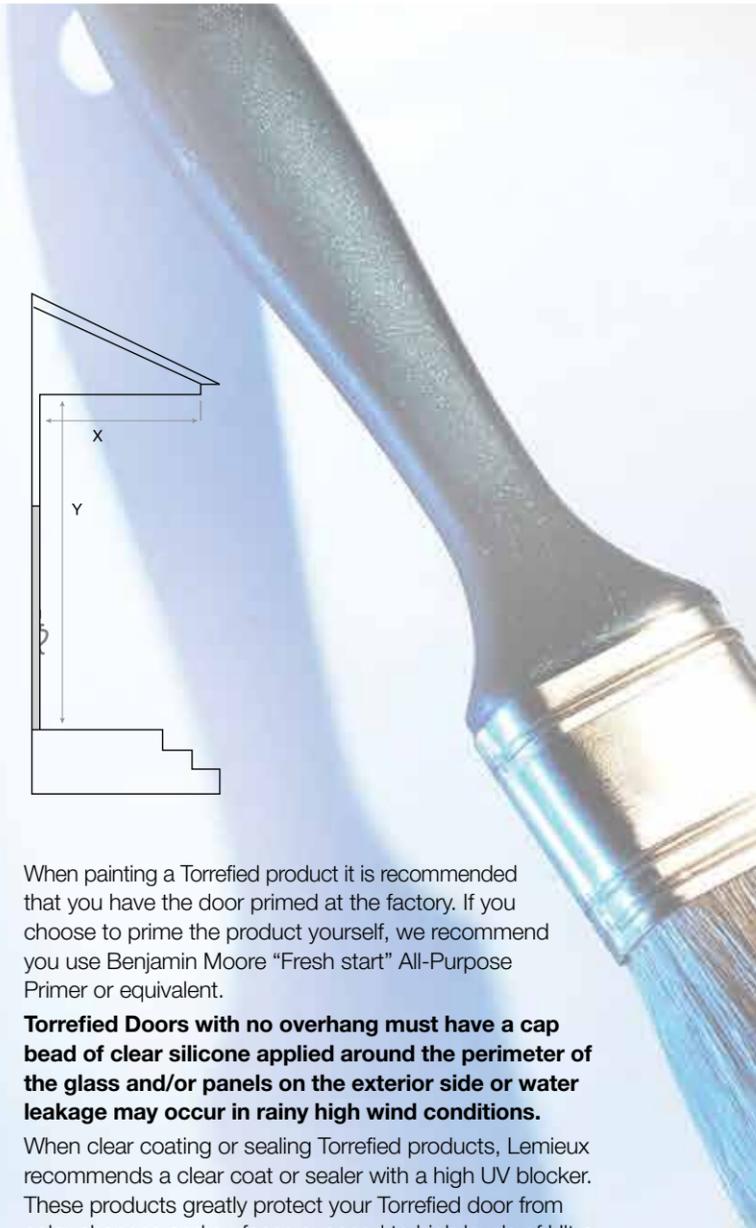
South or West $X = Y$

Where X is the length of the overhang required and Y is the distance from the bottom of the door to the base of the overhang.

Our Torrefied exterior doors do not require an overhang. If your door location does not allow the proper overhang please select a door from one of our Torrefied wood species.

Prep your Torrefied door as mentioned above and finished as follows:

For hinge and hardware preparation you must pre-drill holes to avoid splitting the wood and the use of sharp bits and blades is recommended as the Torrefied wood is much more dense than standard veneered wood doors.



When painting a Torrefied product it is recommended that you have the door primed at the factory. If you choose to prime the product yourself, we recommend you use Benjamin Moore "Fresh start" All-Purpose Primer or equivalent.

Torrefied Doors with no overhang must have a cap bead of clear silicone applied around the perimeter of the glass and/or panels on the exterior side or water leakage may occur in rainy high wind conditions.

When clear coating or sealing Torrefied products, Lemieux recommends a clear coat or sealer with a high UV blocker. These products greatly protect your Torrefied door from color changes and surfaces exposed to high levels of Ultra Violet radiation from the sun. Two examples of these types of finishes are Ultra Premium Red Label Penofin Clear and Sikkens Cetol WB SRD (from Azko Nobel).

For additional information, or to make a warranty claim, contact your Lemieux Doors supplier.

Limited Warranty

Interior & Exterior (paneled, louvered or glazed) Doors

Lemieux warrants to the immediate purchaser for a period of 1 year (3 years of LVL exterior products) from the date of manufacture that its doors will be free from defects in materials or workmanship as follows:

1. Warping of the door in excess of 1/4 inch.
2. Splits in door panels in excess of 1/16 inch.
3. Delaminating of stiles and rails.
4. Separation of stiles and rails in excess of 1/16 inch.

Torrefied Collection

Lemieux warrants to the immediate purchaser for a period of 20 years from the date of manufacture that its doors will be free from defects in materials or workmanship as follows:

1. Warping of the door in excess of 1/4 inch.
2. Splits in door panels in excess of 1/16 inch.
3. Rotting of any part of the door.
4. Separation of stiles and rails in excess of 1/16 inch.
5. Hairline cracks may appear and are not considered a defect.

Warp means a distortion in the plane of the door itself and does not refer to the relationship of the door to the frame or the jamb in which it is hung. The term warp shall include bow, cup and twist. Warp shall be measured by placing a straight edge on the suspected concave face of the door at any angle. The measurement of warp shall be made at the point of maximum distance between the bottom of the straight edge and the face of the door.

Insulated Glass

Carries a 5 year warranty against seal failure.

Lemieux's responsibility is for the replacement of any product deemed defective. Lemieux is NOT responsible for any costs associated with the product, i.e. rehang, refinishing, labor, shipping, closing or transportation.

Our limited warranty is based on the directions given in our Handling and Finishing Instructions.

General Exclusions

The following items are specifically excluded from the warranty of all Lemieux products.

1. Unsatisfactory service or appearance caused by failure to follow the Handling and Finishing Instructions.
2. Appearance of field finished doors.
3. Natural variations in the color and/or texture of the wood.
4. Movement or shrinkage of finished raised panels in raised-panel doors.
5. Warping, splitting or delaminating caused by failure to protect and seal all six sides within 72 hours of installation on the jobsite.
6. Defects caused by normal wear and tear, weathering, customer abuse and neglect or alteration.

Lemieux's maximum liability is limited to the purchase price of the product.



A division of Masonite International



Door: Oak 2081 arch/arch IG w/ LVL stiles



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